

HONDA

TILLER

FQ650

PARTS CATALOGUE

1

FOREWORD INDEX

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ENGINE GROUP

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4

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5

Instruction for use of parts catalogue

- **This parts catalogue was prepared based on the latest information available as of July 01, 2020.**
 - See the parts catalogue news for any revision that is made after July 01, 2020.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape.
They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

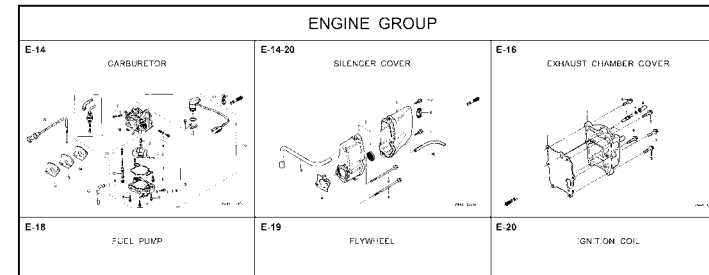
Initial version issue date July 01, 2020
Honda Motor Co., Ltd.

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How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX				
Part Number	Page	Ref.	Part Number	Page
06000			15212-ZW9-000	49
06316-ZW9-000	104	1	15220-ZW9-003	49
11000			15332-ZW9-000	74
11300-ZW9-000	46	1	15332-ZW9-A30	76
11300-ZW9-800	46	1	15400-PFB-004	46
11340-ZW9-000	46	2	15422-ZW9-000	49
11342-ZW9-000	46	3	15473-881-000	49
11381-ZW9-003	47	1	15474-ZW9-000	49
			15611-921-000	45
			15655-ZW9-000	46
12000			16000	
12000-ZW9-000ZA	46	4	16010-ZV4-005	55
12155-ZV4-A00	48	1	16011-ZV4-005	55
12166-ZW9-000	45	1	16013-ZW9-003	55
12209-GB4-681	51	1	16016-ZW9-003	55
12210-ZW9-000ZA	45	2	16016-ZW9-721	55
12216-ZE2-300	74	1	16023-ZW9-003	55
			16024-ZV4-650	55
			16028-ZV4-650	55

C Reference with "Part name index"

PART NAME INDEX		
Part name	Page	Ref.
[A]		
ABSORBER, FUEL	80	5
ARMATURE COMP.	62	7
ARM COMP., LINK JOINT	102	18
ARM COMP., SHIFT LINK	102	14
ARM COMP., TILT	97	20
ARM, FUEL PUMP ROCKER	51	4
ARM, REVERSE LOCK	97	18
ARM, SHIFT LINK	92	7
ARM, STOPPER	52	12
ARM, THROTTLE REMOTE	92	6
ARM, VALVE ROCKER	51	3
[B]		
BAG, TOOL, 160MM	101	10
BAND	103	37
BAND B1, WIRE	87	1
BAND, CORD	35	18
BAND, TUBE CLIP, 11MM	81	20
BAND, TUBE CLIP, 12.5MM	81	19

E-2

CYLINDER HEAD

Block No.

Ref No.

ZW#3-ED200

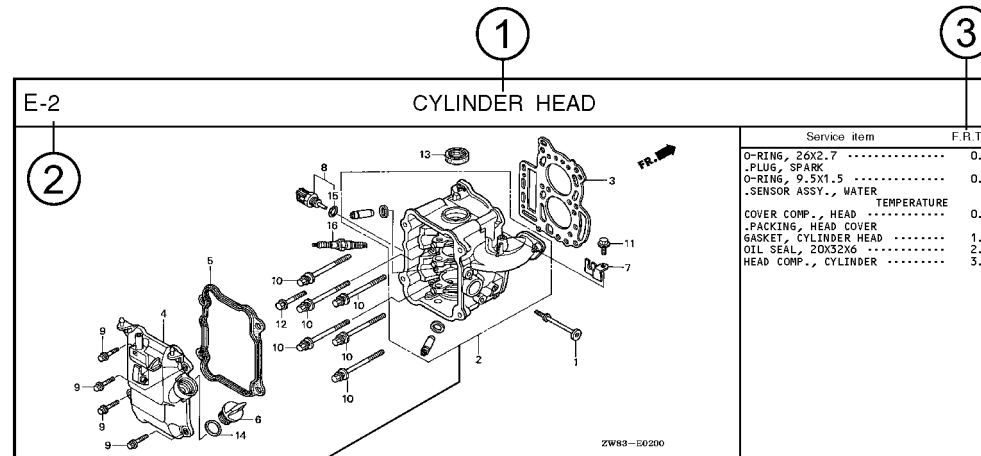
Service Item

F.R.

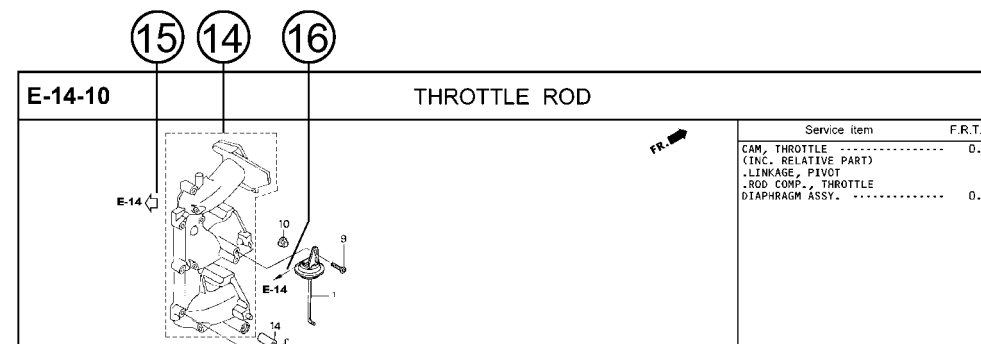
O-RING, 26X2.7	0
PLUG, SPARK	0
O-RING, 9.5X1.5	0
SENSOR ASSY., WATER	0
COVER COMP., HEAD	0
PACKING, HEAD COVER	1
GASKET, CYLINDER HEAD	2
OIL SEAL, 20X32X6	3
HEAD COMP., CYLINDER	3

Ref. No.	Part No.	Description	Reqd. QTY								Serial No.	Parts catalogue code
			BF	BF	BF	BF	BF	BF	BF	BF		
			9901	9901	1001	1001	1001	1001	1001	1001		
1	12166-ZU9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2	2	2		
2	12210-ZU9-000ZA	HEAD COMP., CYLINDER	1	1	1	1	1	1	1	1		
		W/ENG. DARK GRAY	1	1	1	1	1	1	1	1		
3	12251-ZU9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1	1	1		
4	12310-ZU9-000	COVER COMP., HEAD	1	1	1	1	1	1	1	1		
5	12312-ZU9-000	PACKING, HEAD COVER	1	1	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL	1	1	1	1	1	1	1	1		
		(NO GAUGE)										
7	16617-ZU9-000	HOLDER, CABLE	1	1	1	1	1	1	1	1	SC, S6	
	16617-ZU9-010		1	1	1	1	1	1	1	1	1001800	LHC, LHD
			1	1	1	1	1	1	1	1	1001801	LHC, LHD
8	35673-ZU5-003	SENSOR ASSY., WATER	1	1	1	1	1	1	1	1		
		TEMPERATURE	1	1	1	1	1	1	1	1		
9	90003-ZU9-000	BOLT, FLANGE, 6X22	4	4	4	4	4	4	4	4		
10	90007-ZU9-003	BOLT, FLANGE, 8X83	6	6	6	6	6	6	6	6		
11	90011-ZU9-000	BOLT, FLANGE, 6X14 (CT200)	1	1	1	1	1	1	1	1		
12	90020-ZU9-000	BOLT, FLANGE, 8X40	2	2	2	2	2	2	2	2		
13	91202-KJ9-003	OIL SEAL, 20X32X6	1	1	1	1	1	1	1	1		
14	91301-805-000	O-RING, 26X2.7	1	1	1	1	1	1	1	1		
15	91307-H62-005	O-RING, 9.5X1.5 (HONDA KITAKI)	1	1	1	1	1	1	1	1		
16	98059-55916	PLUG, SPARK (CR5EH-9)	2	2	2	2	2	2	2	2		
	98059-55926	PLUG, SPARK (U16ER9)	2	2	2	2	2	2	2	2		

Part catalogue structure



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			BF	BFP	BF	BFP	BF	BFP		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER								
		NH8	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL	1	1	1	1	1	1		
		(NO GAUGE)								
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1	SC,SG	
	16617-ZW9-010		1	1	1	1	1	1	1001800 LHC,LHD	



① Block title ② Block number

③ Service item/Flat rate time

④ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑤ Part number ⑥ Honda color code

⑦ Description

⑧ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑨ Color description

⑩ Note

- Notes are shown with the parentheses in the part name column.

⑪ Required quantity

- Required QTY shown in the parenthesis or parentheses indicates the optional part.
- Required QTY marked with "N" Indicates the optional part that should be selected as needed.
- Required QTY indicates the number of the part used in the block.

⑫ Serial number

⑬ Type

- When the type column is blank, it indicates that the part is applicable to all types.
- As the type of the actual unit may differ from the "parts catalogue, type" please refer to "Models, types and applicable serial numbers" for confirmation.

⑭

- Parts enclosed within a dotted line are covered in a different block.

⑮

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line.

⑯

- A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Be sure to check the serial number!!



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.
			BF 9.9D1	BFP 9.9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2	
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER							
3	12251-ZW9-003	*NH8*.....DARK GRAY	1	1	1	1	1	1	
4	12310-ZW9-000	GASKET, CYLINDER HEAD	1	1	1	1	1	1	
5	12312-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1	
6	15611-921-000	PACKING, HEAD COVER	1	1	1	1	1	1	
7	16617-ZW9-000	CAP, OIL	1	1	1	1	1	1	
	16617-ZW9-010	(NO GAUGE)							
		HOLDER, CABLE (###).....	1	1	1	1	1	1	
			1	1	1	1	1	1	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1001800.

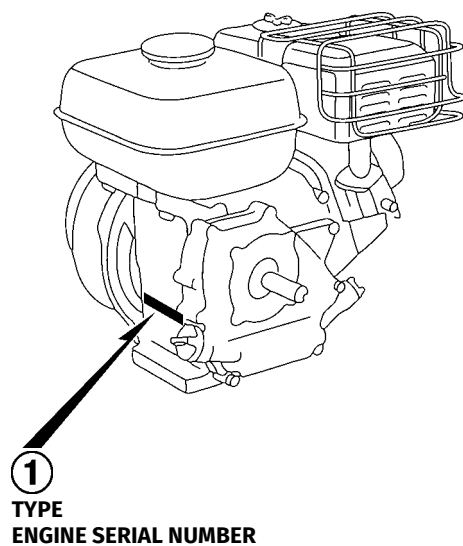
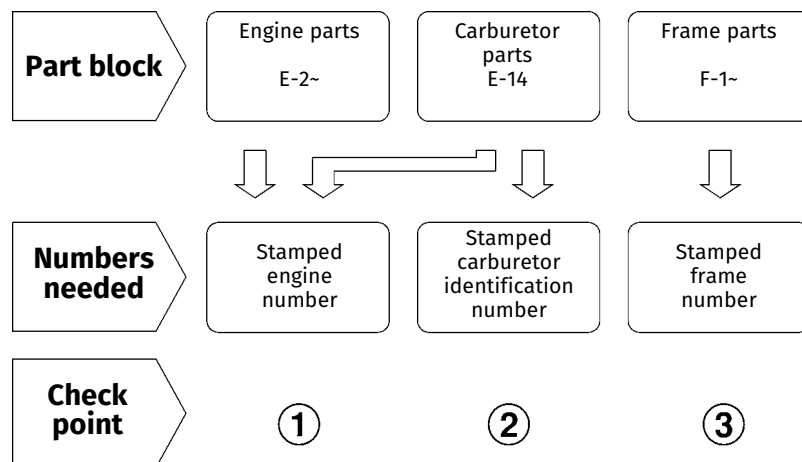
- The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

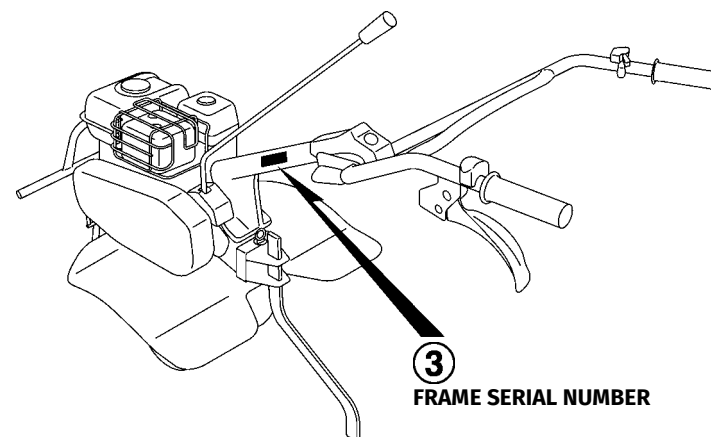
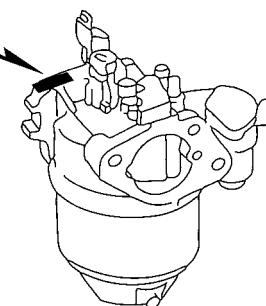
- The following abbreviations are used in the parts name column.

AAmpere	FR. Front
A.C. Alternating current	IN. Inlet
ASSY. Assembly	L (100L) ... Link (100 Links)
AT. Automatic transmission	L. Left
C.D.I. Capacitive discharge ignition	MM Millimeter
COMP. Complete	MT. Manual Transmission
D.C. Direct current	P.T.O. Power take off
EX. Exhaust	R. Right
G.F.C.I. Ground fault circuit interruptor	RR. Rear
HEX. Hexagonal	STD. Standard
H.S.T. Hydrostatic transmission	T (22T) Tooth (22 Teeth)
	V Volt
	W Watt

How to check the part block and serial numbers



②
CARBURETOR IDENTIFICATION
NUMBER



1

Models, parts catalogue codes and applicable serial numbers

- Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Model	Type	Parts catalogue type	Engine		Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
			Model	Type			
FQ650	DH	DH	GP200H	FY1	GCATH-2000001~	FAFC-1000001~	RA07 A
	WH	WH		FY2			

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

RA07 A KC ナ

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets () underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number:

Refers to the bulk part.

Marking code (fuel hose and general purpose hose)

Change code (Vinyl hose)

Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

Lengths:

001: 1 m (standard)
003: 3 m
008: 8 m

} Application or specification of some parts is not settled.

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm
35: 3.5 mm
45: 4.5 mm

50: 5.0 mm
55: 5.3 mm, 5.5 mm
65: 6.5 mm

70: 7.0 mm
75: 7.3 mm, 7.5 mm
80: 8.0 mm

11: 11 mm
91: 12 (outside dia. 15) mm
92: 12 (outside dia. 16) mm

12: 12 (outside dia. 17) mm
14: 14 mm
17: 17 mm

ID./OD. code: (vinyl hose)

01: ID. 2.9, OD. 6.8 mm
03: ID. 3.0, OD. 6.0 mm
05: ID. 3.5, OD. 6.5 mm
07: ID. 4.0, OD. 7.0 mm
08: ID. 4.5, OD. 6.5 mm
09: ID. 4.5, OD. 8.0 mm

12: ID. 5.0, OD. 7.0 mm
10: ID. 5.0, OD. 8.0 mm
11: ID. 5.0, OD. 9.0 mm
14: ID. 6.0, OD. 9.0 mm
17: ID. 7.0, OD. 9.0 mm
19: ID. 7.0, OD. 11.0 mm

21: ID. 8.0, OD. 9.0 mm
23: ID. 8.0, OD. 12.0 mm
25: ID. 9.0, OD. 11.0 mm
27: ID. 9.0, OD. 13.0 mm
33: ID. 10.0, OD. 14.0 mm
36: ID. 11.0, OD. 13.0 mm

37: ID. 11.0, OD. 15.0 mm
38: ID. 12.0, OD. 13.0 mm
39: ID. 12.0, OD. 14.0 mm
40: ID. 12.0, OD. 16.0 mm
43: ID. 13.0, OD. 15.0 mm
45: ID. 14.0, OD. 18.0 mm

50: ID. 16.0, OD. 19.0 mm
55: ID. 17.5, OD. 20.5 mm
60: ID. 22.0, OD. 27.0 mm

Hose type:

- 1: Fuel hose
- 3: Vinyl hose
- 5: General hose

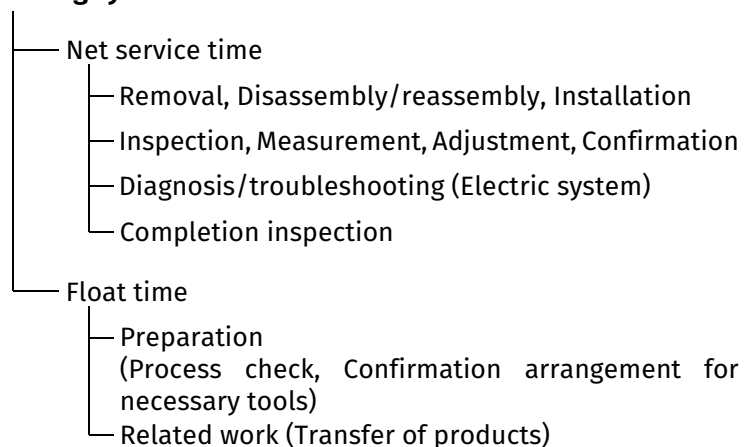
⊙ CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1)→6 minutes, (0.2)→12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
 - Locations with little aging deterioration or breakage during normal use.
 - Service work that can be finished by one touch.
 - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
 - Products and parts whose location for installation differs according to its status of use and application.
- * When FRT is not presented, please calculate wages based on appropriate actual work time.

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
① ②	1111L1	(1, 3, 4, 7) VALVE, INTAKE 4.1	②
③	1111L1A	• NOTE: OHV type • Includes: Engine removal and installation One head (intake all) add1.4	⑦ ⑤

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

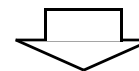
- ④ Indicating the intake valve replacement and FRT4.1.
- ⑤ Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

- ⑥ Indicating work condition or application condition of the service item.
- ⑦ Indicating work contents that are included in the service item.
- ⑧ Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
 (intake valve replacement)

Open to the page of the block where the intake valve's spare part illustration is shown.



Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111L1	VALVE, INTAKE	4.1
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

• LON code system

1	11	1	L1	A
a	b	c	d	e

- a) Category code..... Engine
- b) Location/function code..... Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
..... Intake valve
(No regular rule of code)
- e) Additional code..... One head (intake all)
(No regular rule of code)

1	11	1	L1	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Overhaul, Other work

E: Engine, T: Transmission, D: Drive system, B: Body and related parts

• Removal/Installation

Set with the parts configuration in the status of being removed from the product.

	LON	DESCRIPTION	FRT
E	1001A2	ENGINE-REMOVAL/INSTALLATION	0.9
D	2101D9	TRANSMISSION-REMOVAL/INSTALLATION INCLUDES: Engine-removal/installation	1.7

• Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 product	0.3
	1163A0	CONTROL, THROTTLE/GOVERNOR-ADJUSTMENT	0.3
	3113A2	CARBURETOR IDLE-ADJUSTMENT	0.2
	8113B1	THROTTLE CABLE-ADJUSTMENT	0.1
D	2133A0	TRANSMISSION DRIVE BELT TENSION-ADJUSTMENT	0.3
	8113B8	TRANSMISSION DRIVE CLUTCH CABLE-ADJUSTMENT	0.1

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1105A0	ENGINE OIL-INSPECTION	0.1
	3115A2	CARBURETOR FLOAT LEVEL-MEASUREMENT	0.2

• Overhaul

Work conditions: The required measurements, inspections, adjustments, and cleaning/washing for each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	3112A0	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.6

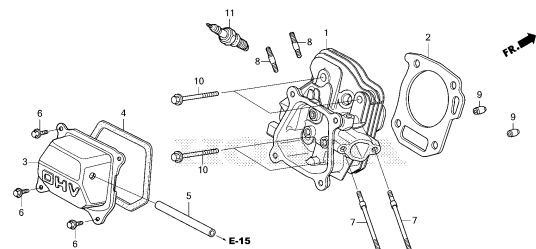
• Other work

	LON	DESCRIPTION	FRT
E	1101E1	ENGINE OIL-CHANGE INCLUDES: Engine oil-inspection	0.2
	3120A0	AIR CLEANER-CLEANING INCLUDES: Air cleaner-inspection	0.1
	6140A0	SPARK PLUG-ADJUSTMENT/CLEANING INCLUDES: Spark plug check NOTE: For 1 product	0.1

ENGINE GROUP

E-2

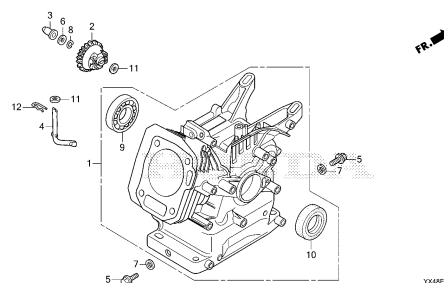
CYLINDER HEAD



YX48E0200

E-3

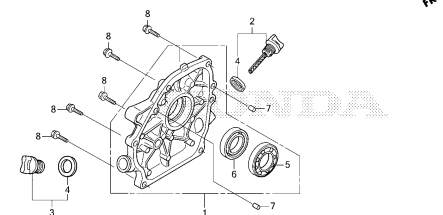
CYLINDER BARREL



YX48E0300

E-6

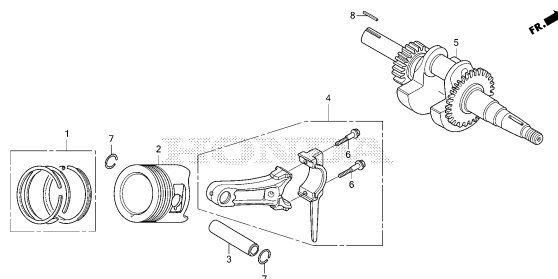
CRANKCASE COVER



YX48E0600

E-7

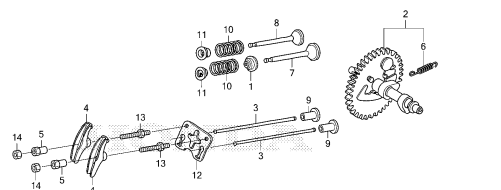
CRANKSHAFT/PISTON



YX48E0700

E-9

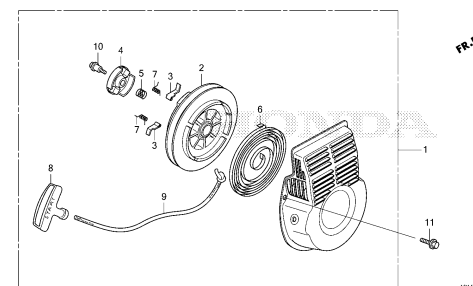
CAMSHAFT



YX48E0900

E-11

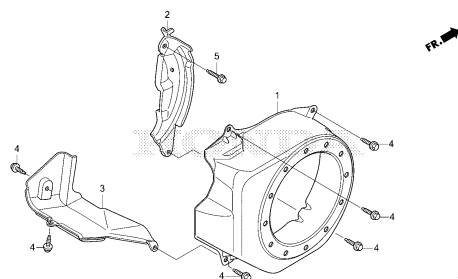
RECOIL STARTER



YX48E1100

E-12

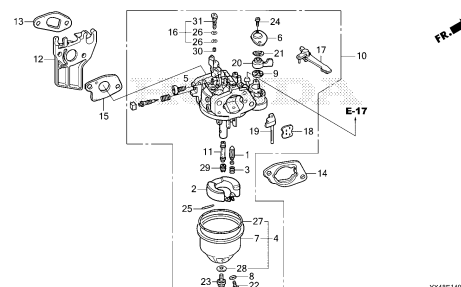
FAN COVER



YX48E1200

E-14

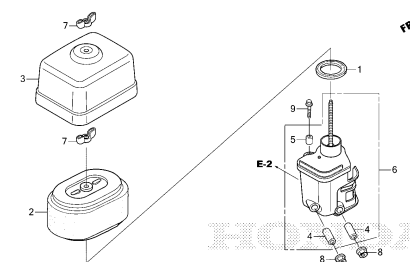
CARBURETOR



YX48E1400

E-15

AIR CLEANER



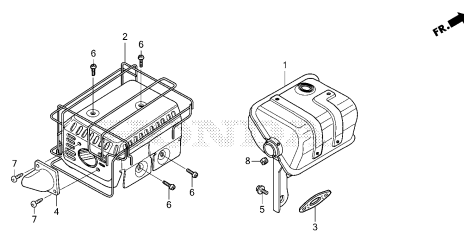
YX48E1500

2

ENGINE GROUP

E-16

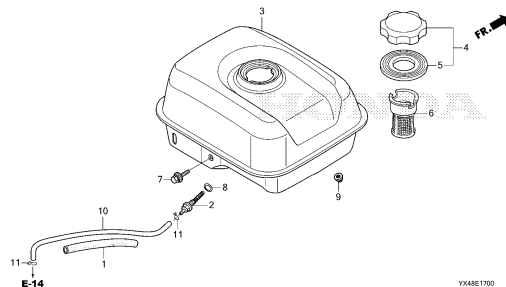
MUFFLER



YX4BE1600

E-17

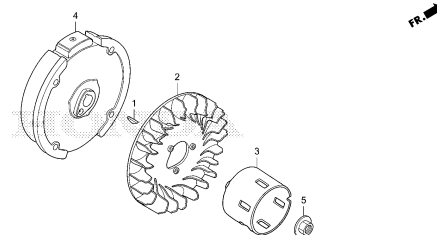
FUEL TANK



YX4BE1700

E-19

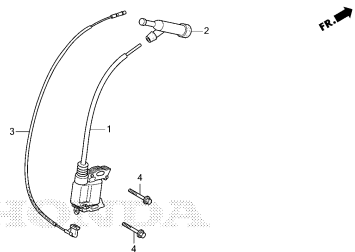
FLYWHEEL



YX4BE1900

E-20

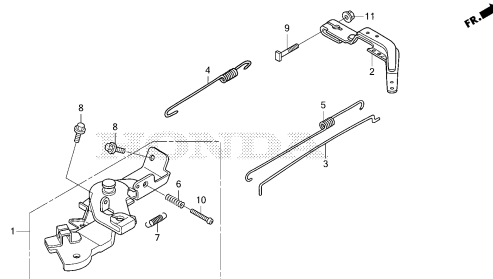
IGNITION COIL



YX4BE2000

E-22

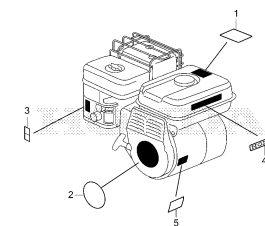
CONTROL



YX4BE2200

E-28

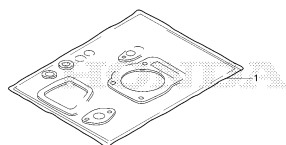
LABEL



YX4BE2800

EOP-1

GASKET KIT

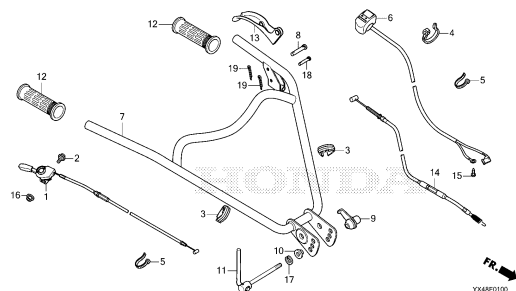


YX4BX0100

FRAME GROUP

F-1

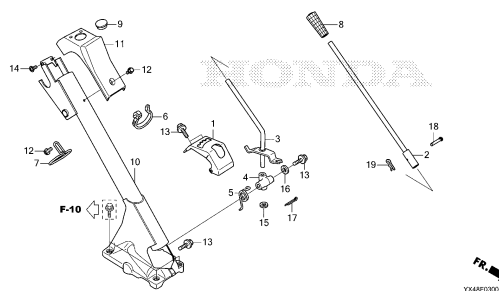
HANDLE PIPE



YX48F0100

F-3

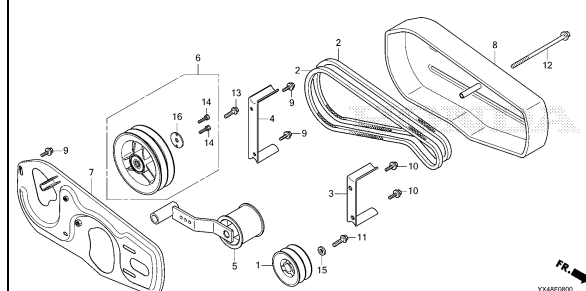
HANDLE COLUMN



YX48F0300

F-8

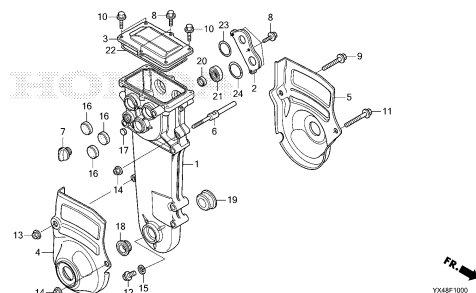
BELT COVER



YX48F0800

F-10

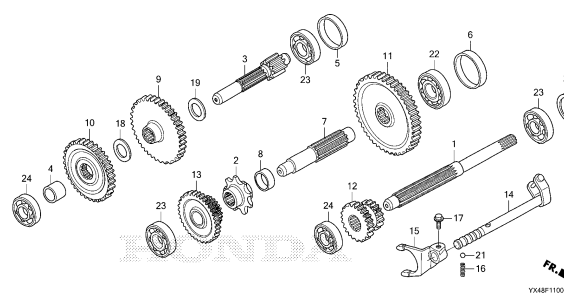
TRANSMISSION CASE



YX48F1000

F-11

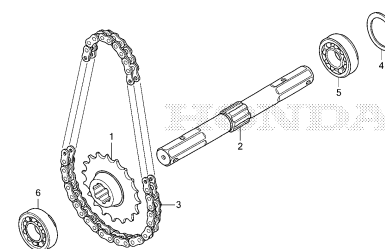
TRANSMISSION GEAR



YX48F1100

F-12

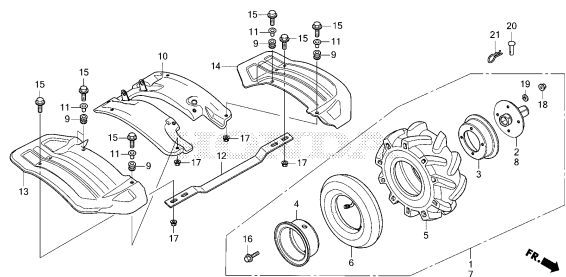
WHEEL SHAFT



YX48F1200

F-14

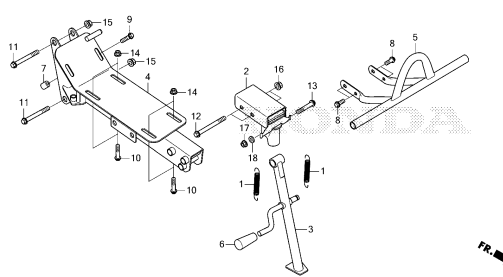
WHEEL/FENDER



YX48F1400

F-20

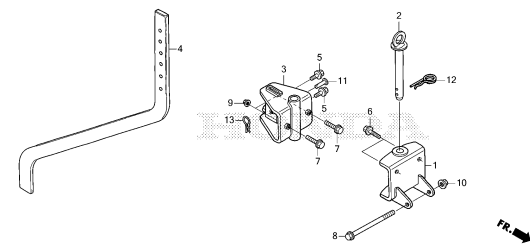
ENGINE BED



YX48F2000

F-21

HITCH BOX/DAG BAR



YX48F2100

3

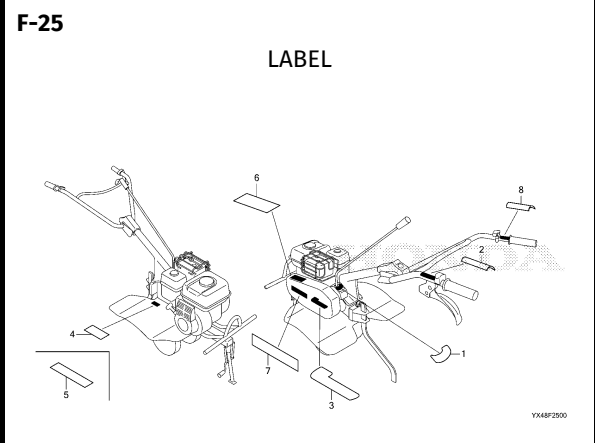
FRAME GROUP

This diagram shows the exploded view of the YX48F2500 engine assembly. The components are numbered as follows:

- 1: A curved metal bracket or handle.
- 2: A long, thin metal rod or pin.
- 3: A small metal plate or bracket at the base.
- 4: A small metal plate or bracket on the side.
- 5: A small metal plate or bracket at the bottom left.
- 6: A rectangular metal plate at the top.
- 7: A rectangular metal plate at the bottom.
- 8: A small metal plate or bracket on the right side.
- 9: A small metal plate or bracket at the top right.

This diagram shows the exploded view of the YX48F2500 engine assembly. The components are numbered as follows:

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- 6: A rectangular metal plate at the top.
- 7: A rectangular metal plate at the bottom.
- 8: A small metal plate or bracket on the right side.
- 9: A small metal plate or bracket at the top right.

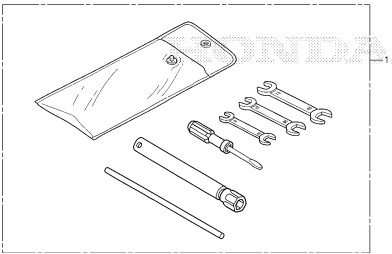


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- 1: A curved metal bracket or handle.
- 2: A long, thin metal rod or pin.
- 3: A small metal plate or bracket at the base.
- 4: A small metal plate or bracket on the side.
- 5: A small metal plate or bracket at the bottom left.
- 6: A rectangular metal plate at the top.
- 7: A rectangular metal plate at the bottom.
- 8: A small metal plate or bracket on the right side.
- 9: A small metal plate or bracket at the top right.

F-26

TOOL

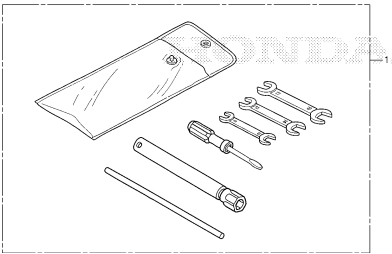


A line drawing of various tools arranged on a dashed rectangular background. The tools include: a large zippered bag with a small circular logo; three open-end wrenches of different sizes; a hex key (Allen key); a long, thin metal rod or pin; and a shorter, thicker metal pin or bolt with a hexagonal head. A small number '1' is located to the right of the bag.

YX48F2600

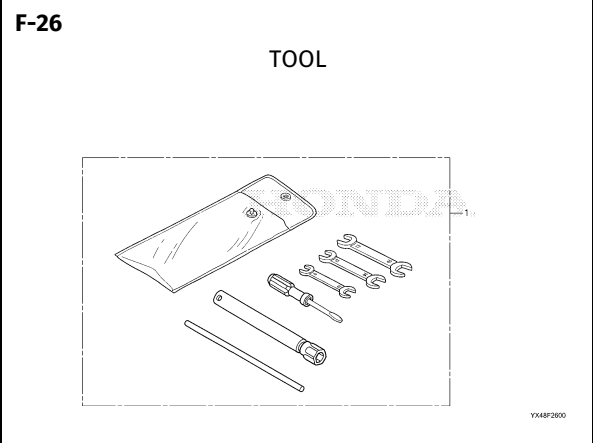
F-26

TOOL



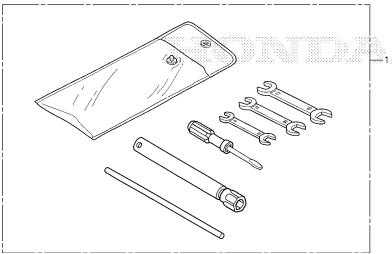
A line drawing of various tools arranged on a dashed rectangular background. The tools include: a large zippered bag with a small circular logo; three open-end wrenches of different sizes; a hex key (Allen key); a long, thin metal rod or pin; and a shorter, thicker metal pin or bolt with a hexagonal head. A small number '1' is located to the right of the bag.

YX48F2600



F-26

TOOL

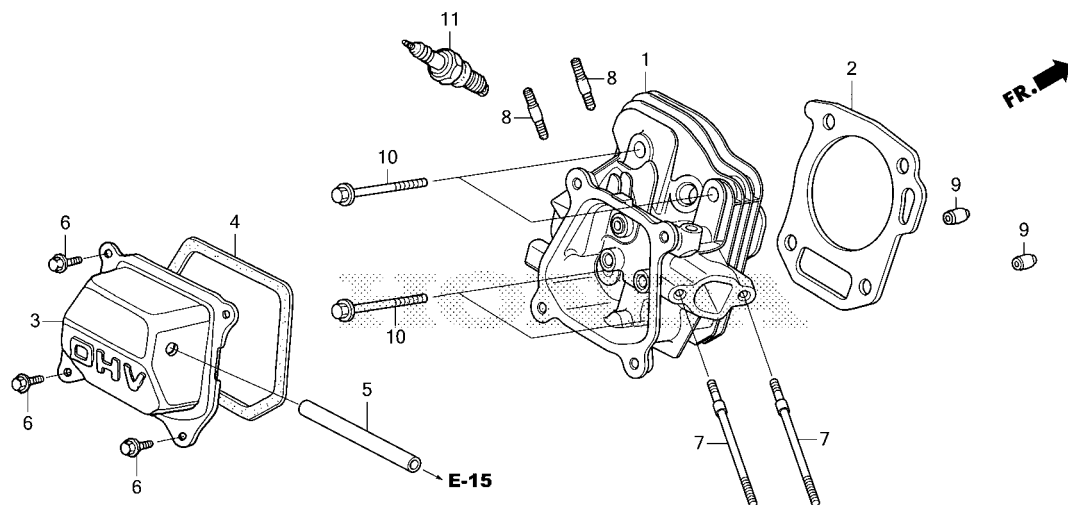


A line drawing of various tools arranged on a dashed rectangular background. The tools include: a large zippered bag with a small circular logo; three open-end wrenches of different sizes; a hex key (Allen key); a long, thin metal rod or pin; and a shorter, thicker metal pin or bolt with a hexagonal head. A small number '1' is located to the right of the bag.

YX48F2600

E-2

CYLINDER HEAD

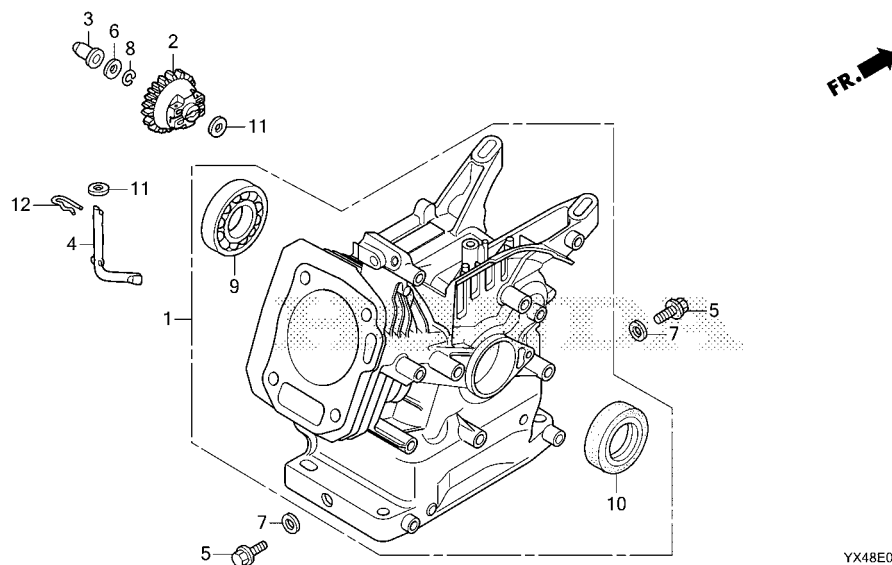


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111N3	HEAD, CYLINDERINCLUDES: Valve clearance adjustment	1.5
2	1111N4	GASKET, CYLINDER HEADINCLUDES: Valve clearance adjustment	1.2
3	1111D5	CYLINDER HEAD COVER AND/OR PACKING	0.1
5	1111K5	TUBE, BREATHER	0.1
11	6141C1	PLUG, SPARKINCLUDES: Spark plug check	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	12210-ZDK-405	HEAD COMP., CYLINDER.....	1		
2	12251-ZL0-003	GASKET, CYLINDER HEAD (NIPPON LEAKLESS)	1		
3	12310-ZE1-020	COVER COMP., HEAD.....	1		
4	12312-Z1T-701	PACKING, HEAD COVER (NINGBO SIL GASKET)	1		
5	15721-ZH8-000	TUBE, BREATHER.....	1		
6	90013-883-000	BOLT, FLANGE, 6X12(CT200)....	4		
7	90043-ZDK-000	BOLT, STUD, 6X112.....	2		
8	90047-ZDK-000	BOLT, STUD, 8X32.....	2		
9	94301-10160	DOWEL PIN, 10X16.....	2		
10	95701-08060-00	BOLT, FLANGE, 8X60.....	4		
11	98079-56846	PLUG, SPARK(BPR6ES)(NGK).....	1		
	98079-56855	PLUG, SPARK(W20EPR-U)(DENSO)·	1		

E-3

CYLINDER BARREL

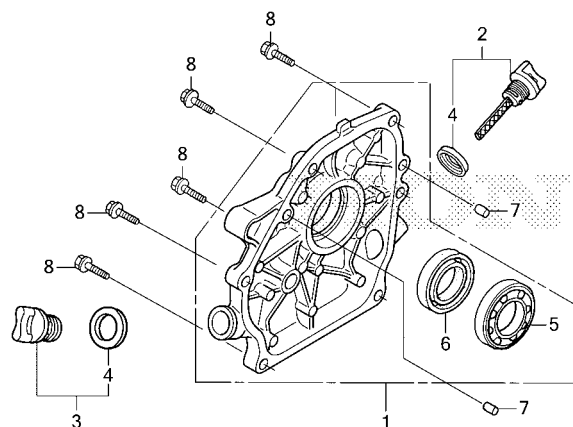


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A0	BARREL, CYLINDERINCLUDES: Engine removal and installation	2.5
2	1161C4	GOVERNOR ASSEMBLYINCLUDES: Engine removal and installation	2.4
3	1161B6	SLIDER, GOVERNORINCLUDES: Engine removal and installation	1.7
4	1161B4	SHAFT, GOVERNOR ARMINCLUDES: Engine removal and installation	2.4
9	1101A7	BEARING, CRANKSHAFT :RIGHTINCLUDES: Engine removal and installation	2.6
10	1101E3	OIL SEAL, CRANKSHAFT :RIGHT .. .INCLUDES: Engine removal and installation	2.3

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	12000-ZDL-405	BARREL ASSY., CYLINDER.....	1		
2	16510-ZDL-000	GOVERNOR ASSY.	1		
3	16531-Z1T-000	SLIDER, GOVERNOR.....	1		
4	16541-Z1T-000	SHAFT, GOVERNOR ARM.....	1		
5	90131-ZE1-000	BOLT, DRAIN PLUG.....	2		
6	90451-Z1T-000	WASHER, THRUST, 6MM.....	1		
7	90601-ZE1-000	WASHER, DRAIN PLUG, 10.2MM...	2		
8	90602-ZE1-000	CLIP, GOVERNOR HOLDER.....	1		
9	91001-ZDK-005	BEARING, RADIAL BALL, 6205...	1		
10	91202-Z1T-003	OIL SEAL, 25X41X6(ARAI).....	1		
11	94101-06800	WASHER, PLAIN, 6MM.....	2		
12	94251-08000	PIN, LOCK, 8MM.....	1		

E-6

CRANKCASE COVER



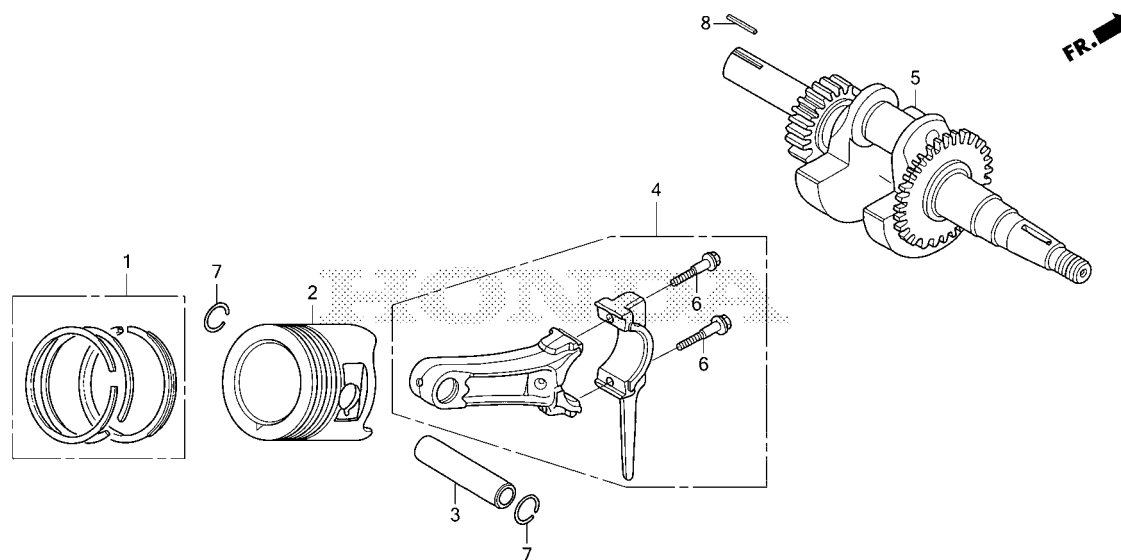
FR.

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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F1	COVER, CRANKCASEINCLUDES: Engine removal and installation	1.4
5	1101A5	BEARING, CRANKSHAFT :LEFTINCLUDES: Engine removal and installation	1.5
6	1101C0	OIL SEAL, CRANKSHAFT :LEFTINCLUDES: Engine removal and installation	1.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	11300-ZDK-630	COVER ASSY., CRANKCASE.....	1		
2	15600-Z1T-000	CAP ASSY., OIL FILLER.....	1		
3	15600-Z1T-600	CAP ASSY., OIL FILLER.....	1		
4	15625-Z1T-000	PACKING, OIL FILLER CAP.....	2		
5	91002-ZDK-005	BEARING, RADIAL BALL, 6205...	1		
6	91202-Z1T-003	OIL SEAL, 25X41X6(ARAI).....	1		
7	94301-08140	DOWEL PIN, 8X14.....	2		
8	95701-08032-00	BOLT, FLANGE, 8X32.....	6		

2



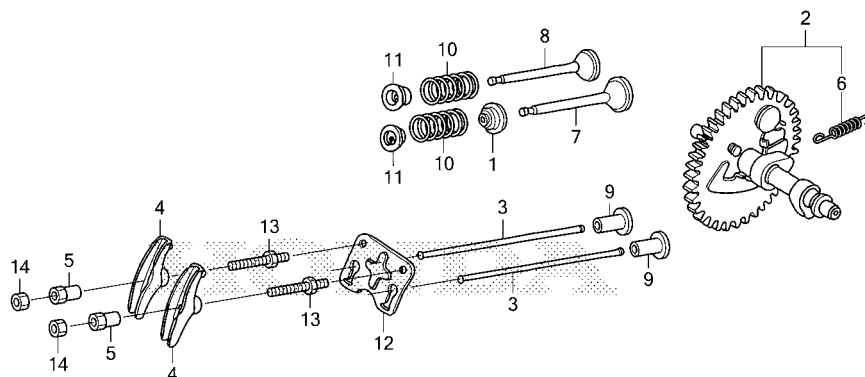
YX48E0700

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111J4	RING SET, PISTONINCLUDES: Engine removal and installation	2.3
2	1111R1	PISTON AND/OR RING SET AND/OR BEARING AND/OR RODINCLUDES: Engine removal and installation .INCLUDES: Inspection/Measurement/Cleaning	2.3
3	1101X0	PIN, PISTONINCLUDES: Engine removal and installation	2.2
4	1101F3	ROD, CONNECTINGINCLUDES: Engine removal and installation	2.2
5	1101F0	CRANKSHAFTINCLUDES: Engine removal and installation	2.3

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	13010-Z4K-004	RING SET, PISTON(STD.)(TPR) ..	1		
	13010-Z4P-003	RING SET, PISTON(STD.)(RIKEN)	1		
	13011-Z4K-004	RING SET, PISTON(0.25)(TPR) ..	(1)		
	13011-Z4P-003	RING SET, PISTON(0.25)(RIKEN)	(1)		
	13012-Z4K-004	RING SET, PISTON(0.50)(TPR) ..	(1)		
	13012-Z4P-003	RING SET, PISTON(0.50)(RIKEN)	(1)		
	13013-Z4K-004	RING SET, PISTON(0.75)(TPR) ..	(1)		
	13013-Z4P-003	RING SET, PISTON(0.75)(RIKEN)	(1)		
2	13101-ZDL-003	PISTON(STD.)	1		
	13102-ZDL-003	PISTON(0.25)	(1)		
	13103-ZDL-003	PISTON(0.50)	(1)		
	13104-ZDL-003	PISTON(0.75)	(1)		
3	13111-ZDK-003	PIN, PISTON	1		
4	13200-Z1T-305	ROD ASSY., CONNECTING (UNDER SIZE)	(1)		
	13200-ZDK-003	ROD ASSY., CONNECTING	1		
5	13310-ZDL-003	CRANKSHAFT COMP.	1		
6	90001-Z1T-000	BOLT, CONNECTING ROD	(2)		
	90001-ZDK-003		2		
7	90551-ZE1-000	CLIP, PISTON PIN, 18MM	2		
8	90741-883-810	KEY, 5X5X33(YELLOW)	1		

E-9

CAMSHAFT



YX48E0900

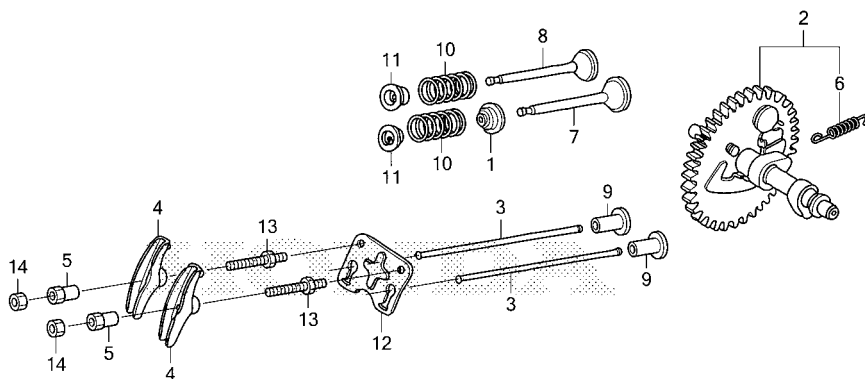
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K2	SEAL, INTAKE VALVE STEMINCLUDES: Valve clearance adjustment	1.4
2	1111C2	CAMSHAFTINCLUDES: Engine removal and installation .INCLUDES: Valve clearance adjustment	1.5
3	1111L6	ROD, PUSH :INTAKEINCLUDES: Valve clearance adjustment	0.3
	1111L7	ROD, PUSH :EXHAUSTINCLUDES: Valve clearance adjustment	0.3
	1111L8	ROD, PUSH :BOTHINCLUDES: Valve clearance adjustment	0.3
4	1111A2	ARM, ROCKER :INTAKEINCLUDES: Valve clearance adjustment	0.3
	1111A1	ARM, ROCKER :EXHAUSTINCLUDES: Valve clearance adjustment	0.3
+	1111S6	ARM, ROCKER :BOTH Valve clearance adjustment	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	12209-ZH8-003	SEAL, VALVE STEM.....	1		
2	14100-ZDL-003	CAMSHAFT ASSY.....	1		
3	14410-ZE1-010	ROD, PUSH.....	2		
4	14431-Z1T-000	ARM, VALVE ROCKER.....	2		
	14431-ZE1-000		2		
5	14451-Z7E-000	PIVOT, ROCKER ARM.....	2		
6	14568-ZE1-000	SPRING, WEIGHT RETURN.....	1		
7	14711-ZDK-003	VALVE, IN.	1		
8	14721-ZDK-013	VALVE, EX.	1		
9	14731-ZL0-000	LIFTER, VALVE.....	2		
10	14751-ZF1-000	SPRING, VALVE.....	2		
11	14771-Z1T-000	RETAINER, VALVE SPRING.....	2		
12	14791-ZE1-010	PLATE, PUSH ROD GUIDE.....	1		
13	90012-ZE0-010	BOLT, PIVOT, 8MM.....	2		
14	90206-ZE1-000	NUT, PIVOT ADJUSTING.....	2		

2

E-9

CAMSHAFT



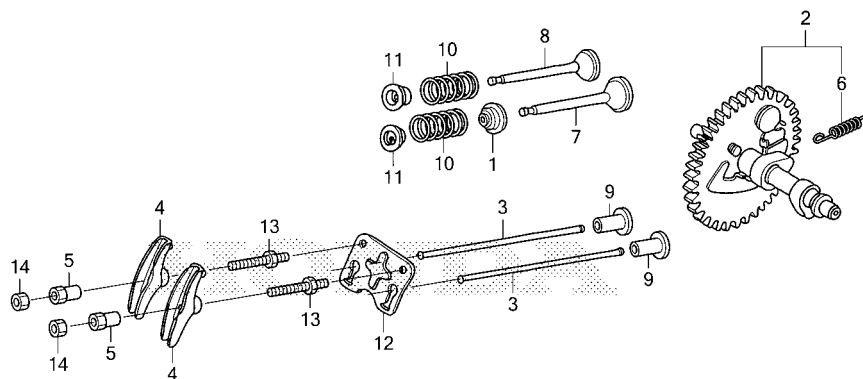
YX48E0900

FR. →

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 4		.INCLUDES: Valve clearance adjustment	
7 1111L1		VALVE, INTAKE	1.4
		.INCLUDES: Valve clearance adjustment and reface	
1111L1E		.Replace intake and exhaust all add	0.1
8 1111L0		VALVE, EXHAUST	1.4
		.INCLUDES: Valve clearance adjustment and reface	
1111L0E		.Replace intake and exhaust all add	0.1
9 1111L9		LIFTER, VALVE :INTAKE	1.5
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Valve clearance adjustment	
1111M0		LIFTER, VALVE :EXHAUST	1.5
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Valve clearance adjustment	
1111M1		LIFTER, VALVE :BOTH	1.5
		.INCLUDES: Engine removal and installation	
+			

E-9

CAMSHAFT

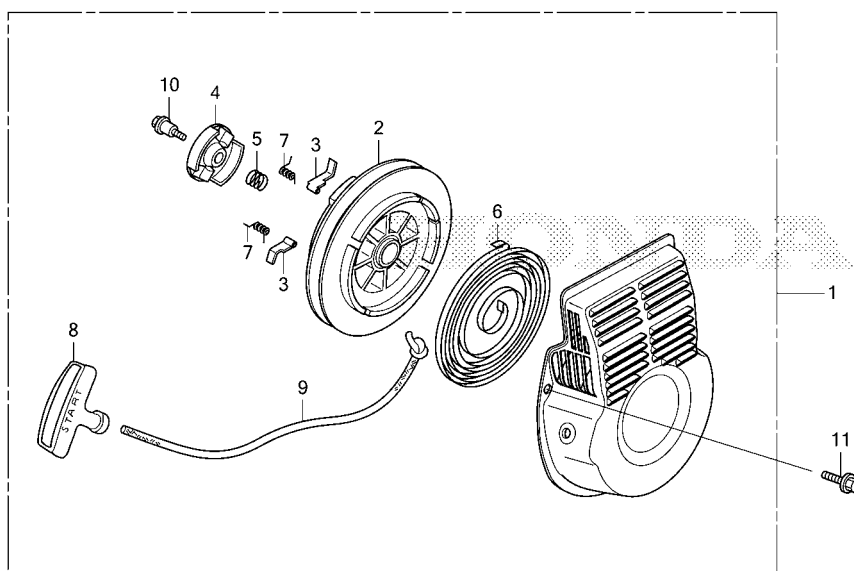


YX48E0900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 9		.INCLUDES: Valve clearance adjustment	
10	1111P3	SPRING, VALVE :INTAKE	1.3
		.INCLUDES: Valve clearance adjustment	
	1111P3A	.Replace intake and exhaust all add	0.1
	1111P4	SPRING, VALVE :EXHAUST	1.3
		.INCLUDES: Valve clearance adjustment	
	1111P4A	.Replace intake and exhaust all add	0.1

E-11

RECOIL STARTER

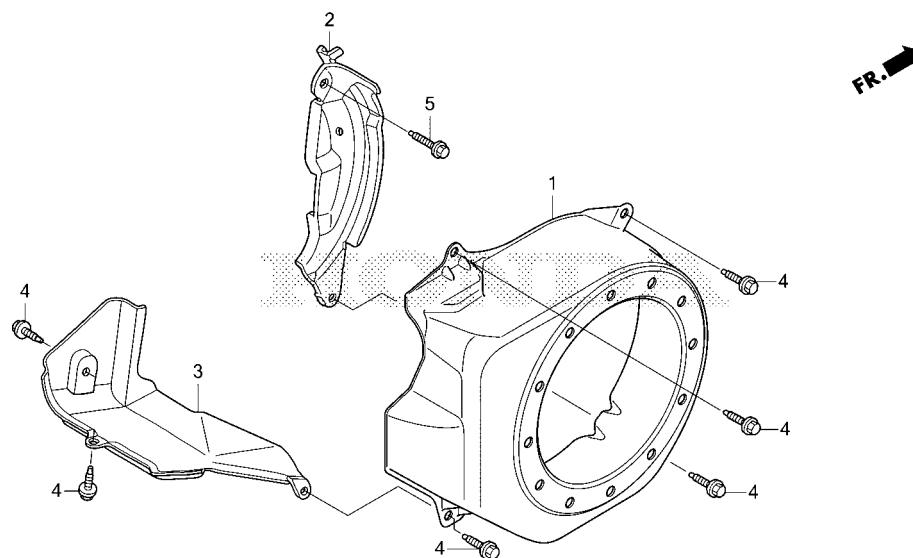


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL	0.1
2	1121B1	REEL, RECOIL STARTER	0.3
3	1121B0	STARTER RATCHET AND/OR SPRING .NOTE: Same time for two units (5)	0.3
4	1121A4	GUIDE, RATCHET	0.3
6	1121B7	SPRING, RECOIL STARTER RETURN	0.3
8	1121A3	GRIP, RECOIL STARTER	0.1
9	1121B3	ROPE, RECOIL STARTER	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	28400-ZDL-A01	STARTER ASSY., RECOIL	1		
2	28421-ZDL-A01	REEL, RECOIL STARTER	1		
3	28422-ZDL-A01	RATCHET, STARTER	2		
4	28433-ZDL-A01	GUIDE, RATCHET	1		
5	28441-ZDL-A01	SPRING, FRICTION	1		
6	28442-ZDL-A01	SPRING, RECOIL STARTER	1		
7	28443-ZDL-A01	SPRING, RETURN	2		
8	28461-ZDL-A01	KNOB, RECOIL STARTER	1		
9	28462-ZDL-A01	ROPE, RECOIL STARTER	1		
10	90003-ZDL-A01	SCREW, SETTING	1		
11	95701-06010-00	BOLT, FLANGE, 6X10	3		

E-12

FAN COVER



YX48E1200

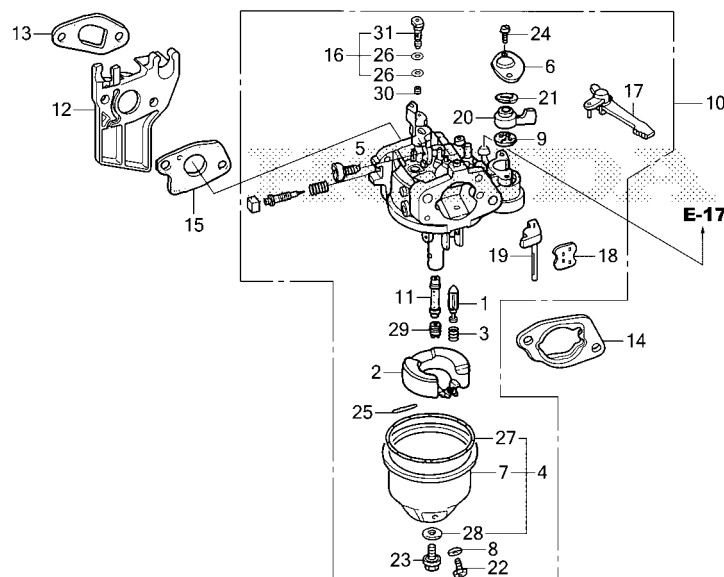
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G8	COVER, ENGINE COOLING FAN	0.1
2	1121A7	PLATE, SIDE	0.1
3	4141E3	SHROUD, ENGINE	0.6

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	19610-ZDK-800ZC	COVER COMP., FAN			
		R280.....POWER RED	1		
2	19612-ZH8-000	PLATE, SIDE(STD.).....	1		
3	19631-ZDK-000	SHROUD	1		
4	90013-883-000	BOLT, FLANGE, 6X12(CT200)....	6		
5	90022-888-010	BOLT, FLANGE, 6X20(CT200)....	1		

2

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CARBURETOR



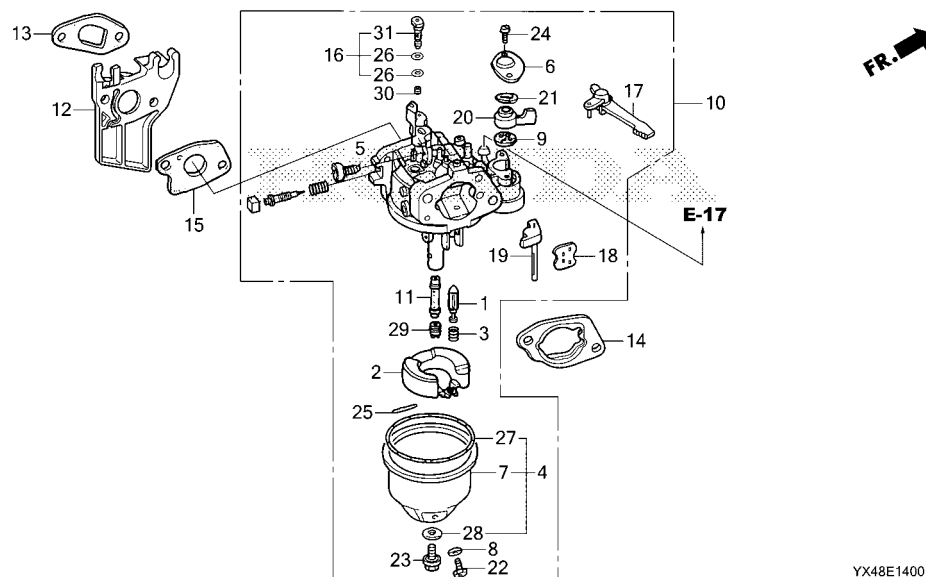
YX48E1400

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111E1	(2) FLOAT VALVE SET AND/OR FLOAT SET	0.3
4	3111A3	FLOAT CHAMBER SET AND/OR GASKET	0.2
9	3101C5	(6,20,21) PACKING, FUEL COCK	0.1
10	3111F3	CARBURETOR	0.3
12	3111C0	(13) CARBURETOR INSULATOR AND/OR PACKING	0.2
14	3111D9	SPACER, CARBURETOR	0.1
15	3111C8	PACKING, CARBURETOR	0.2
17	8101F9	LEVER, CARBURETOR CHOKE	0.2
19	3111J4	(18) SHAFT, CARBURETOR CHOKE	0.2
29	3111C3	(11) JET, MAIN	0.2

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	16011-ZDK-005	VALVE ASSY., NEEDLE.....	1		
2	16013-ZDK-005	FLOAT	1		
3	16014-ZDK-005	SPRING	1		
4	16015-ZDK-005	CHAMBER SET, FLOAT	1		
5	16016-ZDK-005	SCREW, ADJUSTING	1		
6	16018-ZDK-005	COVER	1		
7	16019-ZDK-005	BOWL ASSY.	1		
8	16020-ZDK-005	GASKET	1		
9	16021-ZDK-005	GASKET	1		
10	16100-ZDL-704	CARBURETOR ASSY.(RA07 A).....	1		
11	16166-ZDL-704	NOZZLE, MAIN.....	1		
12	16211-ZCW-000	INSULATOR, CARBURETOR	1		
13	16212-Z1T-701	PACKING, INSULATOR (NINGBO SIL GASKET)	1		
14	16220-ZE1-020	SPACER COMP., CARBURETOR	1		
15	16221-Z1T-701	PACKING, CARBURETOR (NINGBO SIL GASKET)	1		
16	16364-ZDL-703	JET SET, SLOW	1		
17	16610-ZDK-005	LEVER, CHOKE	1		
18	16616-ZDL-703	CHOKE	1		
19	16617-ZDK-005	SHAFT, CHOKE	1		
20	16953-ZDK-005	LEVER, SHUT OFF	1		
21	16964-ZDK-005	WASHER, WAVE	1		
22	90001-ZDK-005	BOLT	1		
23	90002-ZDK-005	BOLT	1		

E-14

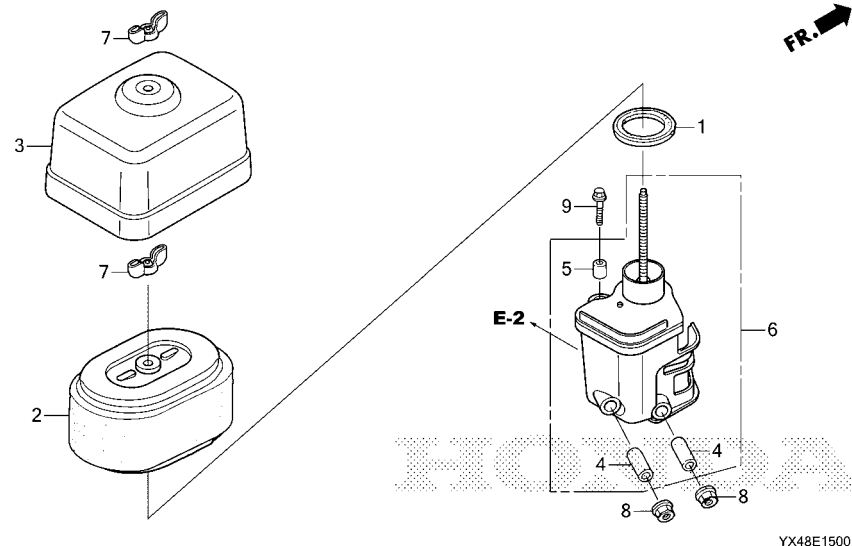
CARBURETOR



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
24	90003-ZDK-005	SCREW(M3X8).....	2		
25	90701-ZDK-005	PIN.....	1		
26	91301-ZDK-005	O-RING.....	2		
27	91302-ZDK-005	O-RING.....	1		
28	91303-ZDK-005	O-RING.....	1		
29	99151-ZDK-0620	JET, MAIN, #62.....	(1)		
	99151-ZDK-0650	JET, MAIN, #65.....	(1)		
	99151-ZDK-0680	JET, MAIN, #68.....	1		
30	99153-ZDK-0380	JET, PILOT, (#38).....	1		
31	99154-ZDK-0050	BODY, SLOW JET.....	1		

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AIR CLEANER

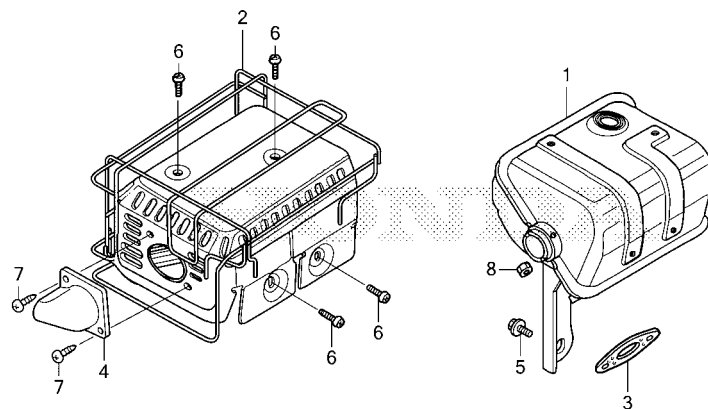


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW	0.1
2	3121B8	ELEMENT, AIR CLEANER	0.1
		.INCLUDES: Air cleaner element -inspection	
6	3121B4	ELBOW, AIR CLEANER	0.1

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	16271-ZE1-000	PACKING, ELBOW.....	1		
2	17210-Z1T-621	ELEMENT, AIR CLEANER(DUAL)...	1		
3	17231-ZDK-820	COVER, AIR CLEANER.....	1		
4	17238-ZE7-010	COLLAR, AIR CLEANER.....	2		
5	17239-ZE1-000	COLLAR B, AIR CLEANER.....	1		
6	17410-ZDK-000	ELBOW COMP., AIR CLEANER.....	1		
7	90325-044-000	NUT, TOOL BOX SETTING.....	2		
8	94050-06000	NUT, FLANGE, 6MM.....	2		
9	95701-06020-00	BOLT, FLANGE, 6X20.....	1		

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MUFFLER

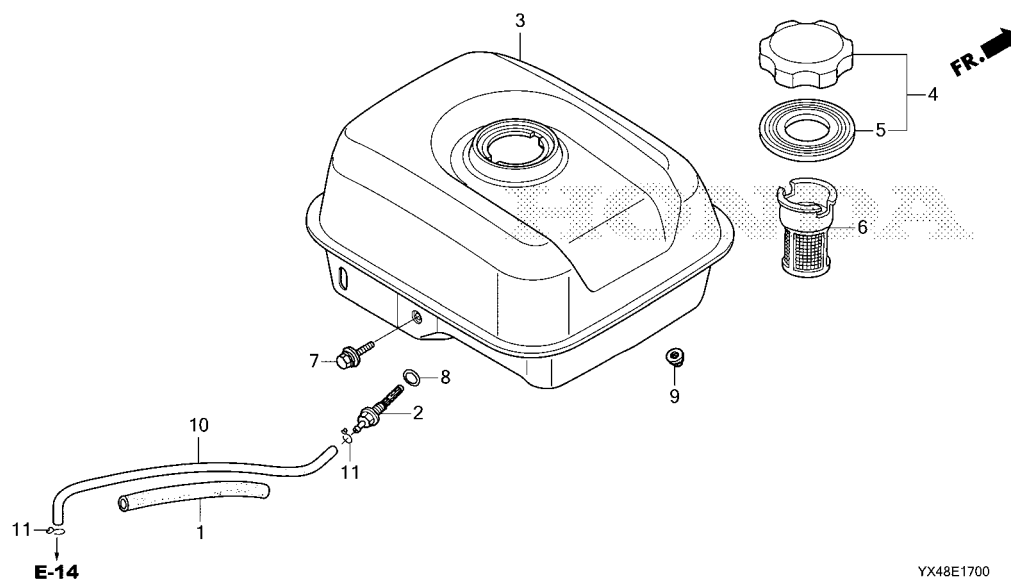


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C5	MUFFLER, EXHAUST	0.6
2	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.6
3	3131B4	GASKET, EXHAUST MUFFLER	0.5

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	18310-ZDL-000	MUFFLER COMP.....	1		
2	18320-ZDL-A01	PROTECTOR COMP., MUFFLER.....	1		
3	18381-Z1T-701	GASKET, MUFFLER (NINGBO SIL GASKET)	1		
4	18431-ZDL-A01	DEFLECTOR, MUFFLER.....	1		
5	90016-ZE1-000	BOLT, FLANGE, 6X13(CT200)....	1		
6	90050-ZE1-000	SCREW, TAPPING, 5X8	4		
7	90056-ZL0-000	SCREW, TAPPING, 4X6	2		
8	94001-08000-0S	NUT, HEX., 8MM	2		

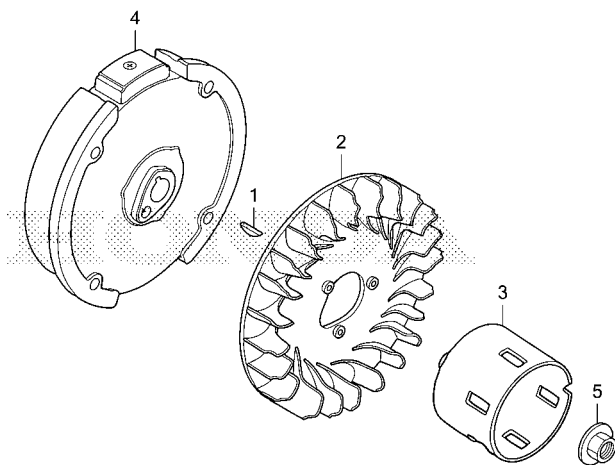
2

FUEL TANK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(8)	
	3101H6	JOINT, FUEL STRAINER	0.2
3	3101H7	TANK, FUEL	0.2
4		(5)	
	3101M7	CAP, FUEL FILLER	0.1
6	3101A6	FILTER, FUEL	0.1
10	3101F6	TUBE, FUEL	0.2

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	16854-ZH8-000	RUBBER, SUPPORTER(107MM).....	1		
2	16955-Z1T-010	JOINT, FUEL TANK.....	1		
3	17510-ZDK-000ZB	TANK COMP., FUEL *R280*.....POWER RED	1		
4	17620-ZDK-004	CAP COMP., FUEL FILLER.....	1		
5	17631-Z1T-800	PACKING, FUEL FILLER CAP (39X62X3)(TOYOSHA)	1		
6	17670-Z1T-A10	FILTER COMP., FUEL.....	1		
7	90004-ZCW-000	BOLT, FLANGE, 6X34.....	1		
8	91353-671-004	O-RING, 14MM(NOK).....	1		
9	94050-06000	NUT, FLANGE, 6MM.....	2		
10	95001-45145-40	TUBE, FUEL, 4.5X145 (95001-45001-60M)	1		
11	95002-02080	CLIP, TUBE(B8).....	2		



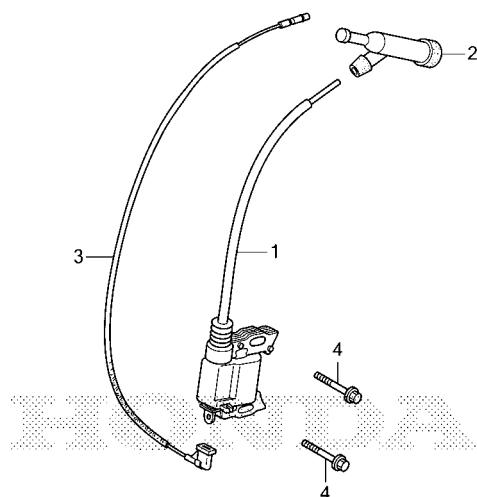
YX48E1900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1141G7	FAN, ENGINE COOLING	0.4
3	1121A9	PULLEY, RECOIL STARTER	0.4
4	2161B5	FLYWHEEL	0.5

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	13331-Z8B-900	KEY, SPECIAL WOODRUFF, 25X18	1		
2	19511-Z1T-000	FAN, COOLING	1		
3	28451-ZDL-003	PULLEY, STARTER	1		
4	31110-ZDL-004	FLYWHEEL COMP.	1		
	31110-ZDL-800		1		
5	90201-Z1T-000	NUT, SPECIAL, 14MM	1		

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IGNITION COIL



FR. →

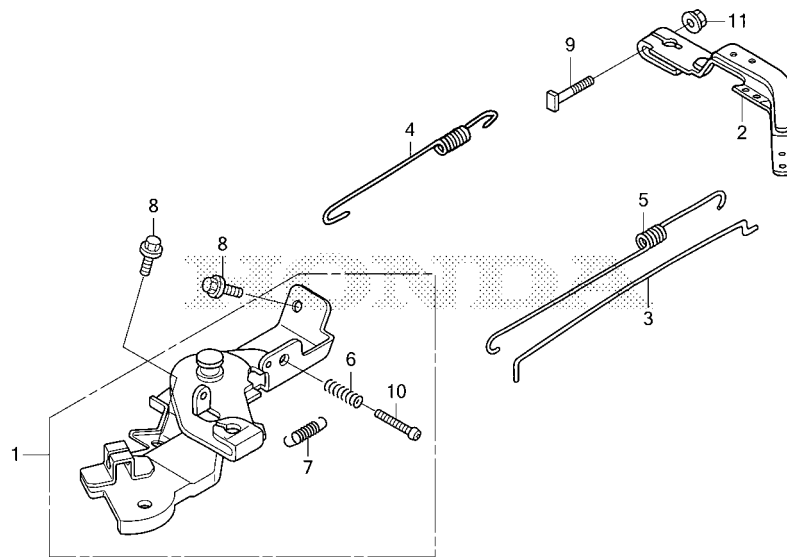
YX48E2000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A5	COIL, IGNITION(ONE)	0.4
2	6141B8	TERMINAL, HIGH TENSION	0.1
3	6111B3	CORD, STOP SWITCH	0.3

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	30500-ZDK-004	COIL ASSY., IGNITION.....	1		
2	30700-ZDK-004	CAP ASSY., NOISE SUPPRESSOR..	1		
3	32195-ZDK-004	CORD, STOP SWITCH.....	1		
4	90121-952-000	BOLT, FLANGE, 6X25(CT200)....	2		

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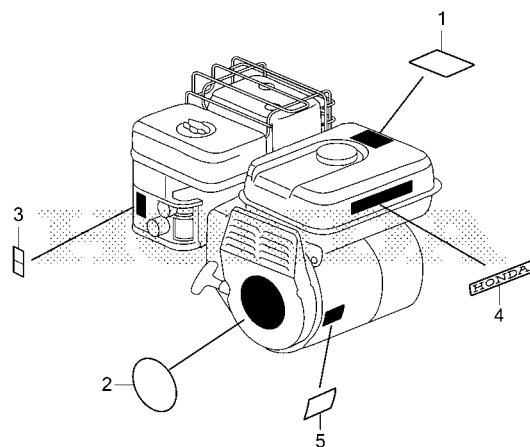
CONTROL



YX48E2200

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1161A5	CONTROL, THROTTLE/GOVERNOR ...	0.3
2	1161A0	ARM, GOVERNOR	0.2
3	1161B1	ROD, GOVERNOR	0.3
4	1161C5	SPRING, GOVERNOR	0.2
5	1161C2	SPRING, THROTTLE RETURN	0.3

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	16500-Z1T-A10	CONTROL ASSY.....	1		
2	16551-ZL0-000	ARM, GOVERNOR	1		
3	16555-ZE1-000	ROD, GOVERNOR	1		
4	16561-ZDL-000	SPRING, GOVERNOR.....	1		
5	16562-ZE1-020	SPRING, THROTTLE RETURN	1		
6	16584-883-300	SPRING, CONTROL ADJUSTING	1		
7	16592-ZE1-810	SPRING, CABLE RETURN.....	1		
8	90013-883-000	BOLT, FLANGE, 6X12(CT200)....	2		
9	90015-ZE5-010	BOLT, GOVERNOR ARM.....	1		
10	93500-05028-0H	SCREW, PAN, 5X28	1		
11	94050-06000	NUT, FLANGE, 6MM	1		



YX48E2800

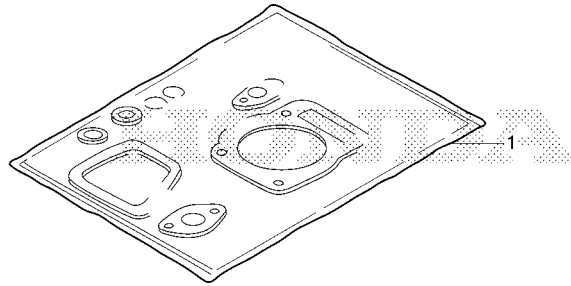
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	87519-ZDL-A00	LABEL, OPERATOR CAUTION.....	1	-----	DH
	87106-ZDL-A10	MARK, FUEL WARNING.....	1	-----	WH
2	87521-ZDL-000	EMBLEM	1		
3	87528-ZH7-000	MARK, CHOKE(GRAY)	1		
4	87536-Z1T-A10	MARK, HONDA	1		
5	87594-YB3-T00	MARK, OIL CAUTION	1		

EOP-1

GASKET KIT



YX48X0100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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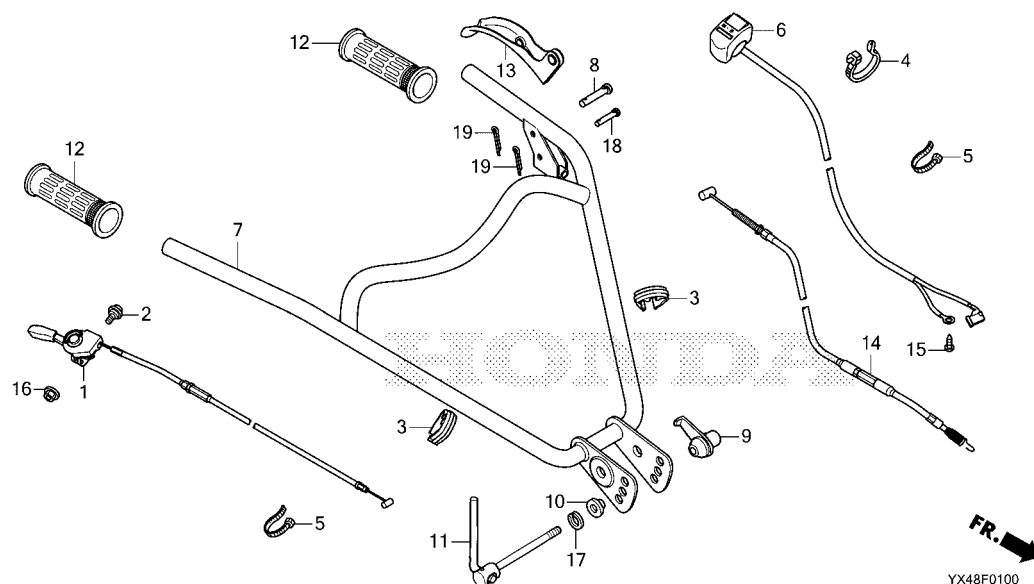
NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	06111-ZDK-000	GASKET KIT.....	(1)		

2

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HANDLE PIPE

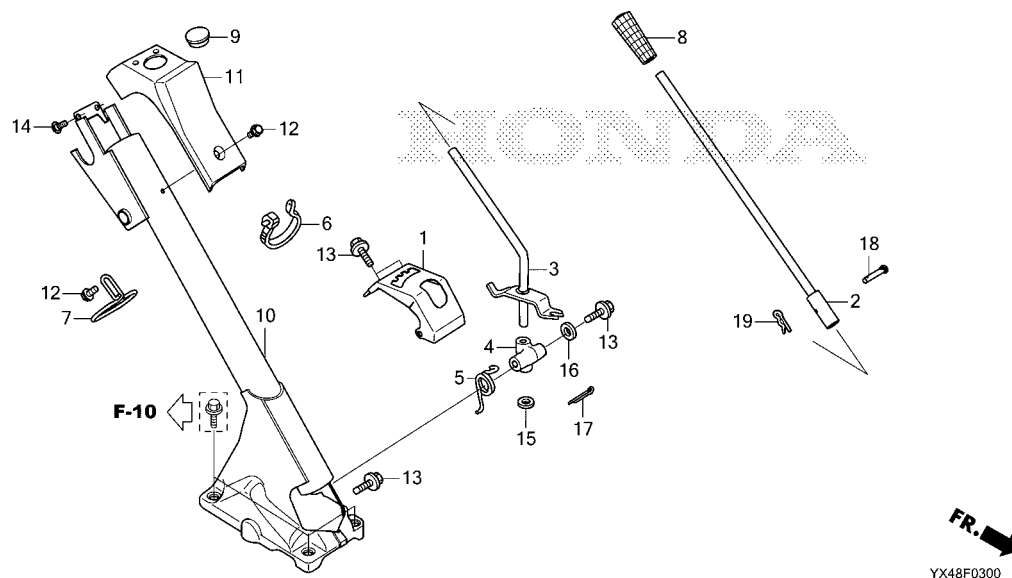


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	8111C8	CABLE, THROTTLE	0.2
6	6151D9	SWITCH, ENGINE STOP	0.2
7	8101J5	PIPE, HANDLE	0.4
12	4131E0	GRIP, HANDLE :LEFT	0.1
	4131E1	GRIP, HANDLE :RIGHT	0.1
13	2121B9	LEVER, CLUTCH	0.2
14	8111B0	CABLE, CLUTCH	0.5

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	17910-YX4-J01	CABLE COMP., THROTTLE	1		
2	17911-YX4-J01	SCREW, PAN, 5X25	1		
3	32901-YX4-J01	BAND, HARNESS(BLACK)	2		
4	32902-YX4-J01	BAND, CABLE, 8X200	1		
5	32903-YX4-J01	BAND, CABLE, 5X200	2		
6	35120-YX4-J01	SWITCH ASSY., ENGINE STOP	1		
7	53111-YX4-J01	PIPE COMP., HANDLE	1		
8	53132-YX4-J01	PIN, 8X27	1		
9	53137-YX4-J01	NUT, HANDLE LOCK	1		
10	53139-YX4-J01	WASHER, SPECIAL	1		
11	53142-YX4-J01	HANDLE ASSY., STOPPER	1		
12	53165-YX4-J01	GRIP, HANDLE	2		
13	54410-YX4-J01	LEVER COMP., CLUTCH	1		
14	54510-YX4-J01	CABLE COMP., MAIN CLUTCH	1		
15	90162-YX4-J01	SCREW, 5X10	1		
16	90320-YX4-J01	NUT, HEX., 5MM	1		
17	90507-YX4-J01	WASHER, SPRING, 10MM	1		
18	90753-YX4-J01	PIN, 6X24	1		
19	90754-YX4-J01	PIN, SPLIT, 1.6X14	2		

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HANDLE COLUMN

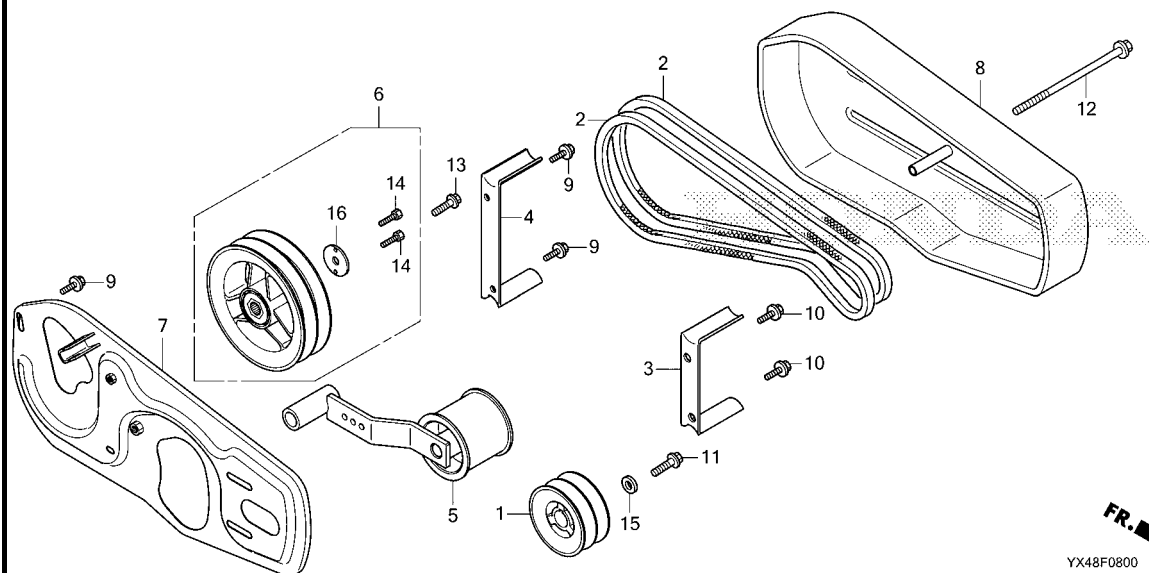


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131P3	COVER, CHANGE	0.1
2	2101GU	LEVER, CHANGE :UPPER	0.1
3	2101GV	LEVER, CHANGE :LOWER	0.4
4	2101J2	HOLDER, CHANGE LEVER	0.4
5	2101Q2	SPRING, CHANGE LEVER RETURN ..	0.4
8	8101D2	GRIP, CHANGE LEVER	0.1
10	810110	COLUMN, HANDLE	0.5
11	8101BG	COVER, HANDLE COLUMN :LOWER ..	0.1

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	21310-YX4-J01	COVER COMP., CHANGE	1		
2	24410-YX4-J01	LEVER COMP., UPPER CHANGE	1		
3	24412-YX4-J01	LEVER COMP., LOWER CHANGE	1		
4	24413-YX4-J01	HOLDER, CHANGE LEVER	1		
5	24466-YX4-J01	SPRING, CHANGE LEVER RETURN ..	1		
6	32902-YX4-J01	BAND, CABLE, 8X200	1		
7	50275-YX4-J01	GUIDE, CABLE	1		
8	53166-YX4-J01	GRIP, HANDLE	1		
9	53176-YX4-J01	PLUG, SEALING	1		
10	53211-YX4-J01ZA	COLUMN COMP., HANDLE *R280*.....POWER RED	1		
11	53291-YX4-J01	COVER, HANDLE	1		
12	90101-YX4-J01	BOLT, FLANGE, 5X8	2		
13	90130-YX4-J01	BOLT, FLANGE, 6X12	4		
14	90160-YX4-J01	SCREW, PAN, 5X12	2		
15	90508-YX4-J01	WASHER, PLAIN, 13X24X2	1		
16	90509-YX4-J01	WASHER, 6.4X18X1.6	1		
17	90755-YX4-J01	PIN, LOCK, 2X30	1		
18	90761-YX4-J01	PIN, 4X25	1		
19	90762-YX4-J01	PIN, LOCK, 1.2X27	1		

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BELT COVER

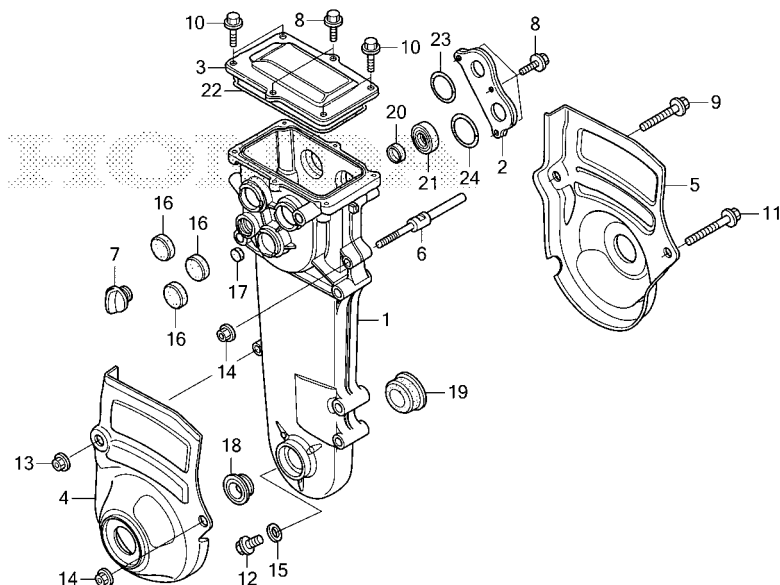


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2131G8	PULLEY, DRIVE	0.3
2	2131B3	BELT, TRANSMISSION DRIVE	0.2
		.NOTE: Same time for two units	
3	2131M7	STOPPER A, BELT	0.3
4	2131Z3	STOPPER B, BELT	0.1
5	2131Q4	ROLLER, TRANSMISSION DRIVE BELT TENSION	0.5
6	2131G9	PULLEY, DRIVEN	0.3
7	2131M2	STAY, BELT COVER	0.5
8	4141C4	COVER, TRANSMISSION DRIVE BELT	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	22411-YX4-J01	PULLEY, DRIVE	1		
2	22431-YX4-J01	V-BELT	2		
3	22443-YX4-J01	STOPPER, BELT(A)	1		
4	22444-YX4-J01	STOPPER, BELT(B)	1		
5	22460-YX4-J01	ROLLER COMP., TENSION	1		
6	24423-YX4-J01	PULLEY COMP., DRIVEN	1		
7	50650-YX4-J01	COVER COMP., INNER BELT	1		
8	63610-YX4-J01ZA	COVER COMP., BELT *R280*	1		
9	90130-YX4-J01	BOLT, FLANGE, 6X12	3		
10	90140-YX4-J01	BOLT, FLANGE, 8X16	2		
11	90142-YX4-J01	BOLT, FLANGE, 8X25	1		
12	90148-YX4-J01	BOLT, FLANGE, 8X85	1		
13	90149-YX4-J01	BOLT, FLANGE, 8X20	1		
14	90161-YX4-J01	BOLT, SOCKET, 4X10	2		
15	90512-YX4-J01	WASHER, 9X27X3	1		
16	90513-YX4-J01	WASHER	1		

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TRANSMISSION CASE

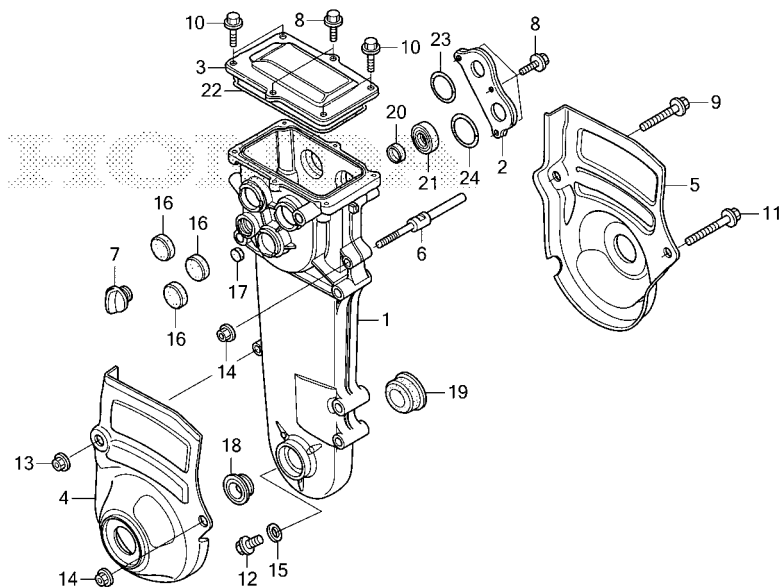


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2101F1	CASE, TRANSMISSIONINCLUDES: Engine removal and installation (23,24)	3.2
2	2101CL	PLATE, BEARING HOLDER	0.5
4	2101S8	PROTECTOR, TRANSMISSION CASE :RIGHT	0.2
	2101CN	PROTECTOR, TRANSMISSION CASE :BOTH	0.2
5	2101S7	PROTECTOR, TRANSMISSION CASE :LEFT	0.2
	2101CN	PROTECTOR, TRANSMISSION CASE :BOTH	0.2
16	2101Y6	PLUG, TRANSMISSION CASE SEALING	0.1
	2101Y6A	.Replace one add	0.1
17	2101CM	PLUG, INPUT SHAFT SEALING	0.1
18	7101F8	WATER SEAL, WHEEL SHAFT :RIGHT .INCLUDES: Engine removal and installation	1.9
	7101F8A	.Replace left wheel shaft water seal add	0.1
19	7101F7	WATER SEAL, WHEEL SHAFT :LEFT .INCLUDES: Engine removal and installation	1.9
+			

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	21111-YX4-J01	CASE, TRANSMISSION	1		
2	21521-YX4-J01	PLATE, BEARING HOLDER	1		
3	21525-YX4-J01	COVER, TRANSMISSION TOP	1		
4	21911-YX4-J01	PROTECTOR, R. CASE	1		
5	21921-YX4-J01	PROTECTOR, L. CASE	1		
6	22523-YX4-J01	SHAFT, TENSION ARM	1		
7	25611-YX4-J01	CAP, OIL	1		
8	90130-YX4-J01	BOLT, FLANGE, 6X12	5		
9	90132-YX4-J01	BOLT, FLANGE, 6X50	1		
10	90141-YX4-J01	BOLT, FLANGE, 8X20	4		
11	90146-YX4-J01	BOLT, FLANGE, 8X60	1		
12	90147-YX4-J01	BOLT, DRAIN PLUG	1		
13	90330-YX4-J01	NUT, FLANGE, 6MM	1		
14	90340-YX4-J01	NUT, FLANGE, 8MM	2		
15	90503-YX4-J01	WASHER, DRAIN PLUG	1		
16	90871-YX4-J01	PLUG, SEAL, 24X28.3X6.5	3		
17	90875-YX4-J01	PLUG, SEAL, 16.2X5.7	1		
18	91251-YX4-J01	SEAL, WATER, 25X41X9.5/13	1		
19	91252-YX4-J01	SEAL, WATER, 25X52X9.5/13	1		
20	91253-YX4-J01	OIL SEAL, 12X22X6	1		
21	91271-YX4-J01	OIL SEAL, 15X35X7	1		
22	91371-YX4-J01	O-RING A, CASE	1		
23	91374-YX4-J01	O-RING, 39X2.6	1		
24	91375-YX4-J01	O-RING, 43.5X2.6	1		

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TRANSMISSION CASE

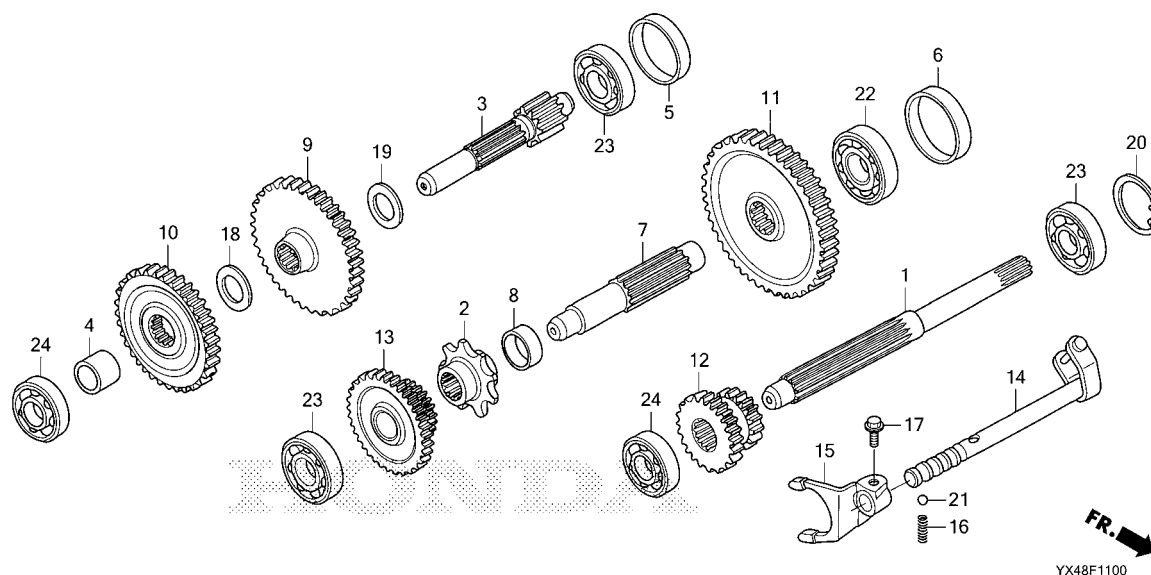


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+19	7101F7A	.Replace right wheel shaft water seal add	0.1
20	2101M4	OIL SEAL, SHIFT FORK SHAFTINCLUDES: Engine removal and installation	1.8
21	2121D7	OIL SEAL, INPUT SHAFT	0.6
22	(3)		
	2101BZ	O-RING, TRANSMISSION CASE	0.4

FR. 
YX48F1000

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TRANSMISSION GEAR

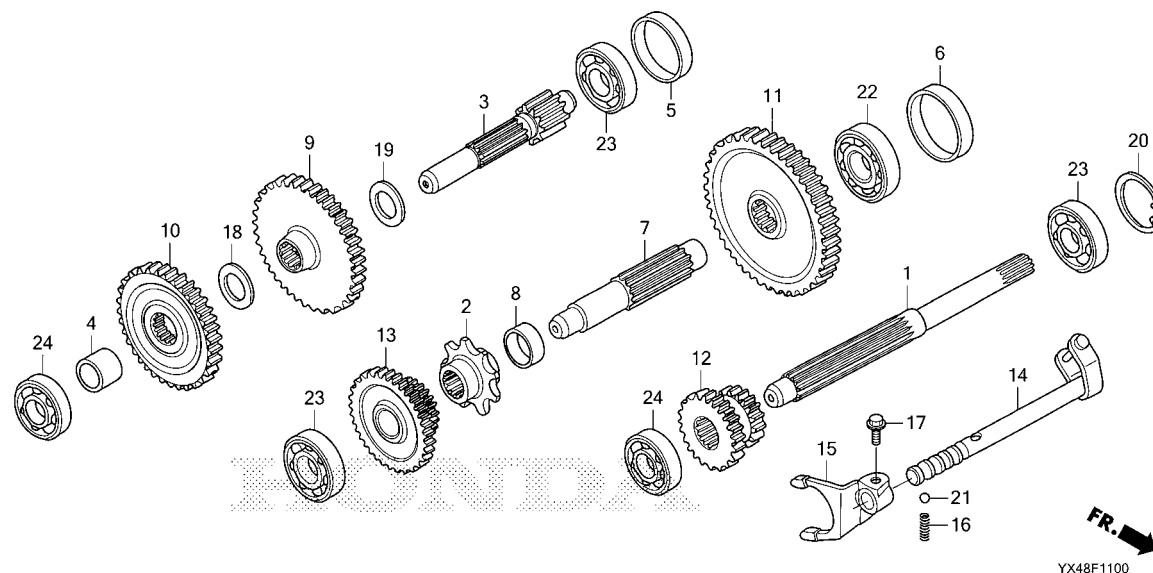


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121C6	(12) SHAFT, INPUTINCLUDES: Engine removal and installation (4,9,10,18,19)	2.2
3	2091A2	COUNTERSHAFTINCLUDES: Engine removal and installation (2,8,11,13)	2.1
7	2091H1	SHAFT, TRANSMISSION FINALINCLUDES: Engine removal and installation (16,21)	2.6
14	2091D8	SHAFT, SHIFT FORKINCLUDES: Engine removal and installation	1.9
15	2101H1	FORK, SHIFTINCLUDES: Engine removal and installation	1.9
22	2101W5	BEARING, FINAL SHAFT :LEFTINCLUDES: Engine removal and installation	2.6
23	2101B1	BEARING, COUNTERSHAFT :LEFT .. .INCLUDES: Engine removal and installation	2.1
+			

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	23111-YX4-J01	SHAFT, INPUT.....	1		
2	23121-YX4-J01	SPROCKET, DRIVE(9T).....	1		
3	23221-YX4-J01	COUNTERSHAFT.....	1		
4	23226-YX4-J01	COLLAR, COUNTERSHAFT.....	1		
5	23227-YX4-J01	COLLAR, DISTANCE.....	1		
6	23228-YX4-J01	COLLAR, DISTANCE.....	1		
7	23251-YX4-J01	SHAFT, FINAL.....	1		
8	23255-YX4-J01	COLLAR, FINAL SHAFT.....	1		
9	23341-YX4-J01	GEAR, COUNTERSHAFT FIRST(44T)	1		
10	23342-YX4-J01	GEAR, COUNTERSHAFT SECOND(40T)	1		
11	23351-YX4-J01	GEAR, FINAL(52T).....	1		
12	23361-YX4-J01	GEAR, CHANGE.....	1		
13	23465-YX4-J01	GEAR COMP., REVERSE IDLE (22T/44T)	1		
14	24111-YX4-J01	SHAFT, SHIFT FORK.....	1		
15	24112-YX4-J01	FORK, SHIFT.....	1		
16	24271-YX4-J01	SPRING, BALL SET.....	1		
17	90131-YX4-J01	BOLT, FLANGE, 6X16.....	1		
18	90504-YX4-J01	WASHER, COUNTERSHAFT.....	1		
19	90505-YX4-J01	WASHER, COUNTERSHAFT, 18X23X1	1		
20	90510-YX4-J01	CIRCLIP, INTERNAL, 35MM.....	1		
21	90951-YX4-J01	BALL, STEEL.....	1		
22	91061-YX4-J01	BEARING, RADIAL BALL, 6203...	1		
23	91062-YX4-J01	BEARING, RADIAL BALL, 6202...	3		
24	91063-YX4-J01	BEARING, RADIAL BALL, 6002...	2		

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TRANSMISSION GEAR

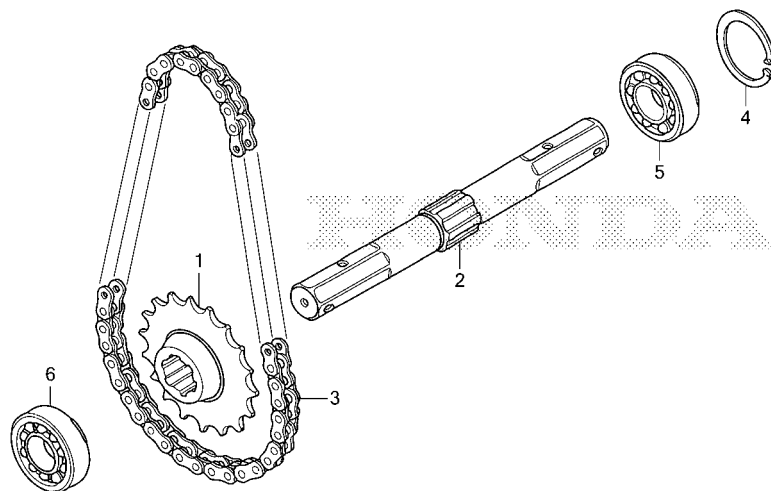


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+23	2101U5	BEARING, INPUT SHAFT :LEFTINCLUDES: Engine removal and installation	2.2
	2101W6	BEARING, FINAL SHAFT :RIGHT .. .INCLUDES: Engine removal and installation	2.6
24	2101B2	BEARING, COUNTERSHAFT :RIGHT . .INCLUDES: Engine removal and installation	2.1
	2101U6	BEARING, INPUT SHAFT :RIGHT .. .INCLUDES: Engine removal and installation	2.2

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WHEEL SHAFT

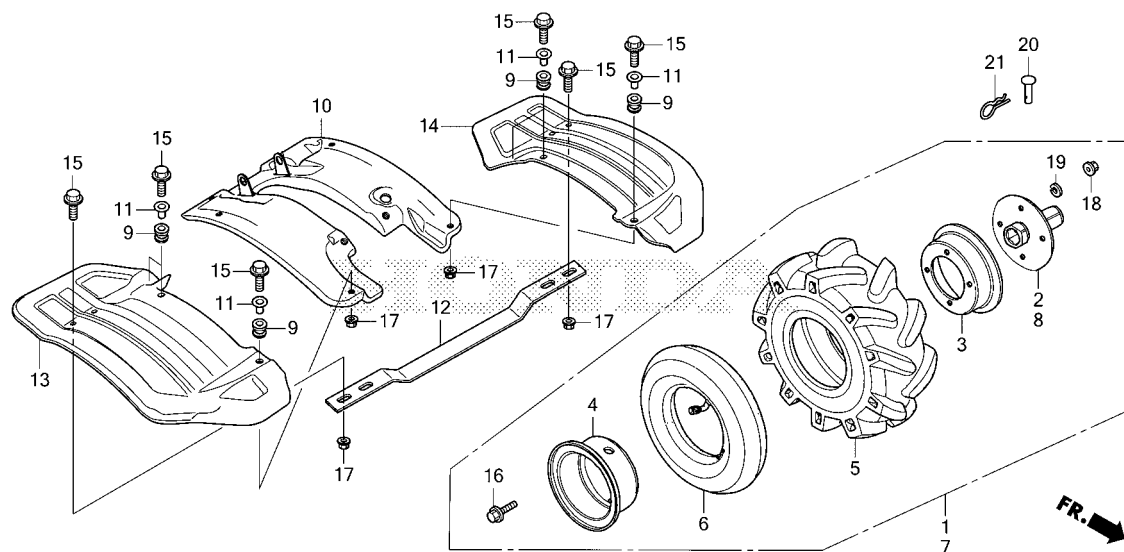
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2131L5	SPROCKET, DRIVENINCLUDES: Engine removal and installation	2.6
2	2091E4	SHAFT, WHEELINCLUDES: Engine removal and installation	2.2
3	2131C1	CHAIN, FINALINCLUDES: Engine removal and installation	2.6
5	7101B1	BEARING, WHEEL SHAFT :LEFTINCLUDES: Engine removal and installation	2.2
6	7101B2	BEARING, WHEEL SHAFT :RIGHT .. .INCLUDES: Engine removal and installation	2.8



Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	23281-YX4-J01	SPROCKET, DRIVEN(18T)	1		
2	23371-YX4-J01	SHAFT, WHEEL	1		
3	23861-YX4-J01	CHAIN, FINAL	1		
4	90511-YX4-J01	CIRCLIP, INTERNAL, 52MM	1		
5	91060-YX4-J01	BEARING, RADIAL BALL, 6205 ...	1		
6	91064-YX4-J01	BEARING, RADIAL BALL, 6005 ...	1		

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WHEEL/FENDER

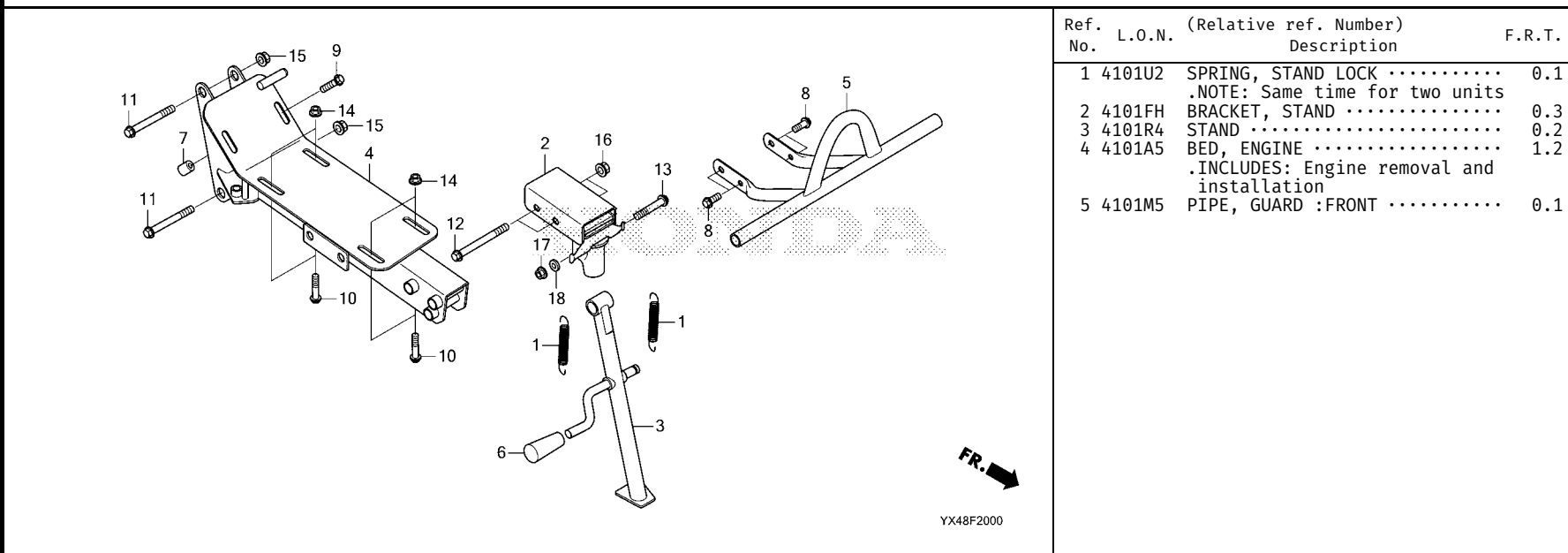


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	7101P7	TIRE/WHEEL ASSEMBLY :RIGHT ... (2,8)	0.1
3	7101Q4	RIM, WHEEL :LEFT INNER	0.3
	7101Q5	RIM, WHEEL :RIGHT INNER	0.3
4		(2,8)	
	7101Q6	RIM, WHEEL :LEFT OUTER	0.3
	7101Q7	RIM, WHEEL :RIGHT OUTER	0.3
5	7101G6	TIRE :LEFT	0.4
	7101E6	TIRE :RIGHT	0.4
6	7101G2	TUBE, TIRE :LEFT	0.4
	7101G3	TUBE, TIRE :RIGHT	0.4
7	7101P6	TIRE/WHEEL ASSEMBLY :LEFT ...	0.1
10	4131D3	FENDER, MAIN	1.2
13	4131P5	SUB FENDER :RIGHT	0.5
14	4131P4	SUB FENDER :LEFT	0.9

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	42700-YX4-J01	WHEEL ASSY., R.....	1		
2	42701-YX4-J01	SHAFT, WHEEL.....	1		
3	42711-YX4-J01	RIM, INNER SIDE.....	2		
4	42721-YX4-J01	RIM, OUTER SIDE.....	2		
5	42751-YX4-J01	TIRE, OUTER.....	2		
6	42752-YX4-J01	TIRE, INNER.....	2		
7	42800-YX4-J01	WHEEL ASSY., L.....	1		
8	42801-YX4-J01	SHAFT, WHEEL.....	1		
9	53175-YX4-J01	GRIP, FENDER.....	6		
10	61110-YX4-J01ZA	FENDER COMP., MAIN			
		R280.....POWER RED	1		
11	61122-YX4-J01	COLLAR.....	6		
12	65114-YX4-J01	PLATE, REINFORCE.....	1		
13	65141-YX4-J01ZA	FENDER, R.			
		R280.....POWER RED	1		
14	65151-YX4-J01ZA	FENDER, L.			
		R280.....POWER RED	1		
15	90131-YX4-J01	BOLT, FLANGE, 6X16.....	10		
16	90141-YX4-J01	BOLT, FLANGE, 8X20.....	8		
17	90330-YX4-J01	NUT, FLANGE, 6MM.....	10		
18	90342-YX4-J01	NUT, HEX., 8MM.....	8		
19	90502-YX4-J01	WASHER, SPRING, 8MM.....	8		
20	90751-YX4-J01	PIN, SHAFT, 8X40.....	2		
21	90758-YX4-J01	PIN, LOCK, 2X9X38.....	2		

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ENGINE BED

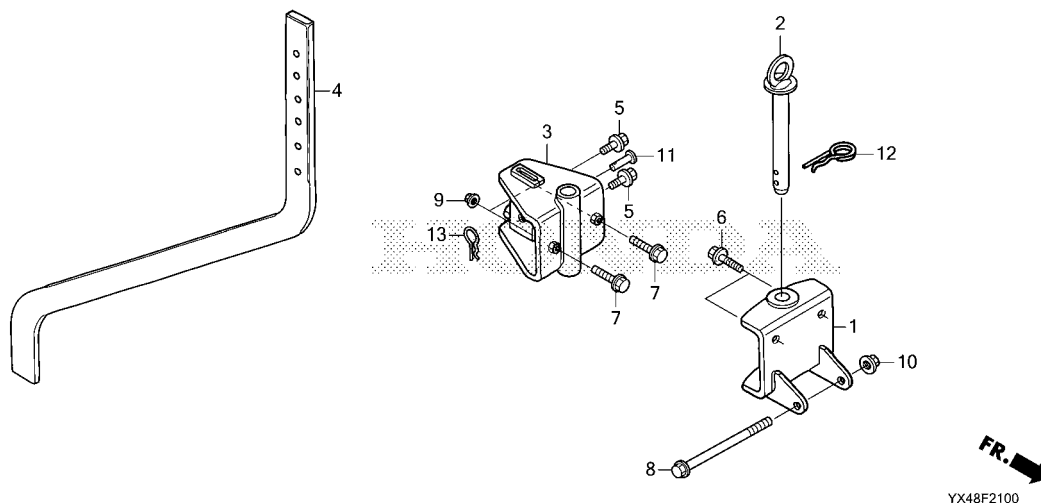


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101U2	SPRING, STAND LOCK	0.1
2	4101FH	BRACKET, STAND	0.3
3	4101R4	STAND	0.2
4	4101A5	BED, ENGINE	1.2
		.INCLUDES: Engine removal and installation	
5	4101M5	PIPE, GUARD :FRONT	0.1

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	43151-YX4-J01	SPRING, RETURN	2		
2	44510-YX4-J01	BRACKET COMP., FR. STAND	1		
3	44520-YX4-J01	STAND COMP., FR.	1		
4	51110-YX4-J01	BED COMP., ENGINE	1		
5	51120-YX4-J01	PIPE COMP., FR. GUARD	1		
6	54420-YX4-J01	RUBBER, HANDLE	1		
7	61121-YX4-J01	COLLAR, FENDER	2		
8	90140-YX4-J01	BOLT, FLANGE, 8X16	4		
9	90143-YX4-J01	BOLT, FLANGE, 8X30	2		
10	90144-YX4-J01	BOLT, FLANGE, 8X35	4		
11	90145-YX4-J01	BOLT, FLANGE, 8X65	2		
12	90150-YX4-J01	BOLT, FLANGE, 10X75X1.25	2		
13	90151-YX4-J01	BOLT, 10X45	1		
14	90340-YX4-J01	NUT, FLANGE, 8MM	4		
15	90343-YX4-J01	NUT, LOCK, 8MM	2		
16	90350-YX4-J01	NUT, FLANGE, 10X1.25	2		
17	90351-YX4-J01	NUT, LOCK, 10MM	1		
18	90506-YX4-J01	WASHER, PLAIN, 10MM	1		

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HITCH BOX/DRAW BAR

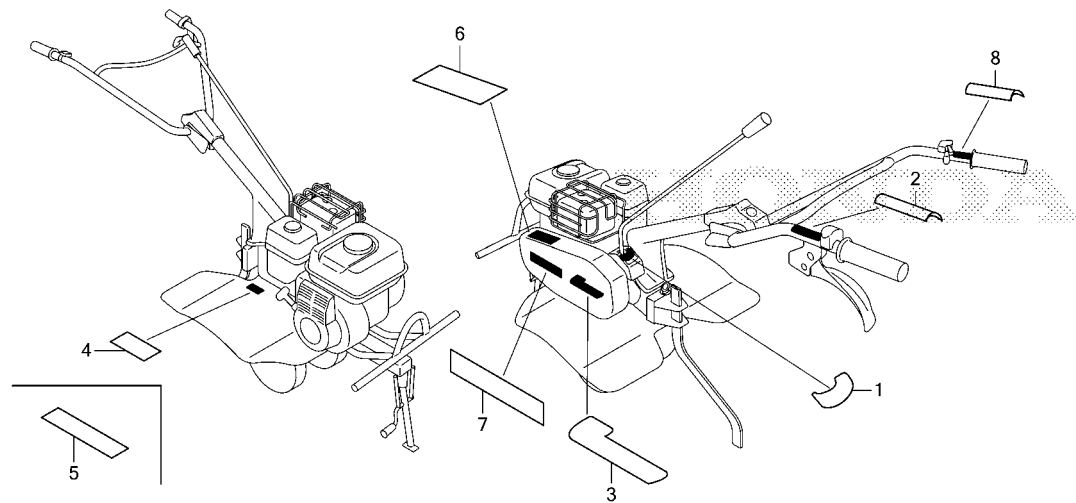


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101B2	BOX, HITCH	1.0
3	4101X5	HITCH, ATTACHMENT	0.1
4	8101P9	BAR, DRAG	0.1

Ref. No.	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
1	50610-YX4-J01	BOX COMP., HITCH	1		
2	50625-YX4-J01	PIN COMP., HITCH	1		
3	50661-YX4-J01	HITCH, ATTACHMENT	1		
4	72481-YX4-J00	BAR, DRAG	1		
5	90140-YX4-J01	BOLT, FLANGE, 8X16	2		
6	90142-YX4-J01	BOLT, FLANGE, 8X25	2		
7	90143-YX4-J01	BOLT, FLANGE, 8X30	2		
8	90152-YX4-J01	BOLT, FLANGE, 10X85	1		
9	90340-YX4-J01	NUT, FLANGE, 8MM	2		
10	90350-YX4-J01	NUT, FLANGE, 10X1.25	1		
11	90751-YX4-J01	PIN, SHAFT, 8X40	1		
12	90757-YX4-J01	PIN, LOCK, 3.5X13X81	1		
13	90758-YX4-J01	PIN, LOCK, 2X9X38	1		

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LABEL



YX48F2500

Ref. L.O.N. (Relative ref. Number)
No. Description F.R.T.

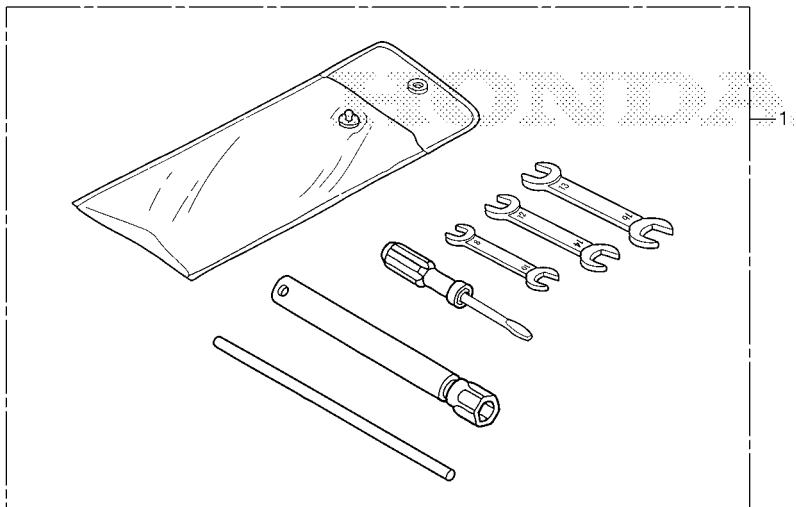
NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	87111-YX4-J00	MARK, CHANGE	1	-----	DH
	87111-YX4-J10	MARK, CHANGE(TAIWAN)	1	-----	WH
2	87216-YX4-J00	MARK, COMBINATION	1	-----	DH
	87216-YX4-J10	MARK, COMBINATION(TAIWAN)	1	-----	WH
3	87302-YX4-J00	MARK, BELT COVER EMBLEM	1	-----	
4	87406-YX4-J00	MARK, TINE CAUTION	1	-----	DH
5	87406-YX4-J10	MARK, TINE DANGER	1	-----	WH
6	87526-YX4-J10	MARK B, COMBINATION	1	-----	WH
7	87531-V42-000	MARK, HONDA	1	-----	
8	87532-YX4-J00	MARK, THROTTLE	1	-----	DH
	87532-YX4-J10	MARK, THROTTLE(TAIWAN)	1	-----	WH

3

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TOOL



YX48F2600

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			FQ 650		
1	89000-YX4-J01	TOOL KIT	1		

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PART NO. INDEX

Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.	Part Number	Page	Ref.
06000			16000			19000			28000			50625-YX4-J01	46	2	87519-ZDL-A00	34	1
06111-ZDK-000	35	1	16011-ZDK-005	26	1	19511-Z1T-000	31	2	28400-ZDL-A01	24	1	50650-YX4-J01	38	7	87521-ZDL-000	34	2
			16013-ZDK-005	26	2	19610-ZDK-800ZC	25	1	28421-ZDL-A01	24	2	50661-YX4-J01	46	3	87526-YX4-J10	47	6
11000			16014-ZDK-005	26	3	19612-ZH8-000	25	2	28422-ZDL-A01	24	3				87528-ZH7-000	34	3
			16015-ZDK-005	26	4	19631-ZDK-000	25	3	28433-ZDL-A01	24	4	51000			87531-V42-000	47	7
11300-ZDK-630	19	1	16016-ZDK-005	26	5				28441-ZDL-A01	24	5	51110-YX4-J01	45	4	87532-YX4-J00	47	8
			16018-ZDK-005	26	6	21000			28442-ZDL-A01	24	6	51120-YX4-J01	45	5	87532-YX4-J10	47	8
12000			16019-ZDK-005	26	7				28443-ZDL-A01	24	7				87536-Z1T-A10	34	4
12000-ZDL-405	18	1	16020-ZDK-005	26	8	21111-YX4-J01	39	1	28451-ZDL-003	31	3	53000			87594-YB3-T00	34	5
12209-ZH8-003	21	1	16021-ZDK-005	26	9	21310-YX4-J01	37	1	28461-ZDL-A01	24	8				89000		
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12251-ZL0-003	17	2	16166-ZDL-704	26	11	21525-YX4-J01	39	3				53132-YX4-J01	36	8	89000-YX4-J01	48	1
12310-ZE1-020	17	3	16211-ZCW-000	26	12	21911-YX4-J01	39	4	30000			53137-YX4-J01	36	9			
12312-Z1T-701	17	4	16212-Z1T-701	26	13	21921-YX4-J01	39	5	30500-ZDK-004	32	1	53139-YX4-J01	36	10	90000		
			16220-ZE1-020	26	14				30700-ZDK-004	32	2	53142-YX4-J01	36	11			
13000			16221-Z1T-701	26	15	22000						53165-YX4-J01	36	12	90001-Z1T-000	20	6
			16271-ZE1-000	28	1				31000			53166-YX4-J01	37	8	90001-ZDK-003	20	6
13010-Z4K-004	20	1	16364-ZDL-703	26	16	22411-YX4-J01	38	1				53175-YX4-J01	44	9	90001-ZDK-005	26	22
13010-Z4P-003	20	1	16500-Z1T-A10	33	1	22431-YX4-J01	38	2	31110-ZDL-004	31	4	53176-YX4-J01	37	9	90002-ZDK-005	26	23
13011-Z4K-004	20	1	16510-ZDL-000	18	2	22443-YX4-J01	38	3	31110-ZDL-800	31	4	53211-YX4-J01ZA	37	10	90003-ZDK-005	27	24
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13012-Z4K-004	20	1	16541-Z1T-000	18	4	22460-YX4-J01	38	5	32000						90004-ZCW-000	30	7
13012-Z4P-003	20	1	16551-ZL0-000	33	2	22523-YX4-J01	39	6	32195-ZDK-004	32	3	54410-YX4-J01	36	13	90012-ZE0-010	21	13
13013-Z4K-004	20	1	16555-ZE1-000	33	3				32901-YX4-J01	36	3	54420-YX4-J01	45	6	90013-883-000	17	6
13013-Z4P-003	20	1	16561-ZDL-000	33	4	23000			32902-YX4-J01	36	4	54510-YX4-J01	36	14			
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13102-ZDL-003	20	2	16584-883-300	33	6	23121-YX4-J01	41	2				61000			90016-ZE1-000	29	5
13103-ZDL-003	20	2	16592-ZE1-810	33	7	23221-YX4-J01	41	3				61110-YX4-J01ZA	44	10	90022-888-010	25	5
13104-ZDL-003	20	2	16610-ZDK-005	26	17	23226-YX4-J01	41	4	35000			61121-YX4-J01	45	7	90043-ZDK-000	17	7
13111-ZDK-003	20	3	16616-ZDL-703	26	18	23227-YX4-J01	41	5	35120-YX4-J01	36	6	61122-YX4-J01	44	11	90047-ZDK-000	17	8
13200-Z1T-305	20	4	16617-ZDK-005	26	19	23228-YX4-J01	41	6							90050-ZE1-000	29	6
13200-ZDK-003	20	4	16854-ZH8-000	30	1	23251-YX4-J01	41	7	42000						90056-ZL0-000	29	7
13310-ZDL-003	20	5	16953-ZDK-005	26	20	23255-YX4-J01	41	8	42700-YX4-J01	44	1				90101-YX4-J01	37	12
13331-Z8B-900	31	1	16955-Z1T-010	30	2	23281-YX4-J01	43	1	42701-YX4-J01	44	2	63000			90121-952-000	32	4
			16964-ZDK-005	26	21	23341-YX4-J01	41	9	42711-YX4-J01	44	3	63610-YX4-J01ZA	38	8	90130-YX4-J01	37	13
14000			17000			23342-YX4-J01	41	10	42721-YX4-J01	44	4						
14100-ZDL-003	21	2	17210-Z1T-621	28	2	23351-YX4-J01	41	11	42751-YX4-J01	44	5	65000			90131-YX4-J01	41	17
14410-ZE1-010	21	3	17231-ZDK-820	28	3	23361-YX4-J01	41	12	42752-YX4-J01	44	6						
14431-Z1T-000	21	4	17238-ZE7-010	28	4	23371-YX4-J01	43	2	42800-YX4-J01	44	7	65114-YX4-J01	44	12	90131-ZE1-000	18	5
14431-ZE1-000	21	4	17239-ZE1-000	28	5	23465-YX4-J01	41	13	42801-YX4-J01	44	8	65141-YX4-J01ZA	44	13	90132-YX4-J01	39	9
14451-Z7E-000	21	5	17410-ZDK-000	28	6	23861-YX4-J01	43	3				65151-YX4-J01ZA	44	14	90140-YX4-J01	38	10
14568-ZE1-000	21	6	17510-ZDK-000ZB	30	3	24000											
14711-ZDK-003	21	7	17620-ZDK-004	30	4	24111-YX4-J01	41	14				72000					
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14731-ZL0-000	21	9	17670-Z1T-A10	30	6	24271-YX4-J01	41	16							90142-YX4-J01	38	11
14751-ZF1-000	21	10	17910-YX4-J01	36	1	24410-YX4-J01	37	2									
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14791-ZE1-010	21	12				24413-YX4-J01	37	4	44510-YX4-J01	45	2						
			18000			24423-YX4-J01	38	6	44520-YX4-J01	45	3	87106-ZDL-A10	34	1	90144-YX4-J01	45	10
15000			18310-ZDL-000	29	1	24466-YX4-J01	37	5				87111-YX4-J10	47	1	90145-YX4-J01	45	11
15600-Z1T-000	19	2	18320-ZDL-A01	29	2				50000			87216-YX4-J00	47	2	90146-YX4-J01	39	11
15600-Z1T-600	19	3	18381-Z1T-701	29	3	25000			50275-YX4-J01	37	7	87216-YX4-J10	47	2	90147-YX4-J01	39	12
15625-Z1T-000	19	4	18431-ZDL-A01	29	4				50610-YX4-J01	46	1	87302-YX4-J00	47	3	90148-YX4-J01	38	12
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[B]			BOLT, FLANGE, 8X85	38	12	DOWEL PIN, 8X14	19	7
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	43	5	CAP ASSY., OIL FILLER	19	2	FORK, SHIFT	41	15
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		23	CARBURETOR ASSY.	26	10			
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	39	12	CHOKE	26	18	GEAR COMP., REVERSE IDLE	41	13
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	25	4	COIL ASSY., IGNITION	32	1	GRIP, FENDER	44	9
	33	8	COLLAR	44	11	GRIP, HANDLE	36	12
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	28	9	COLLAR, HANDLE	37	10	HITCH, ATTACHMENT	46	3
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[N]			PIN, PISTON	20	3	SHAFT, SHIFT FORK	41	14
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HONDA

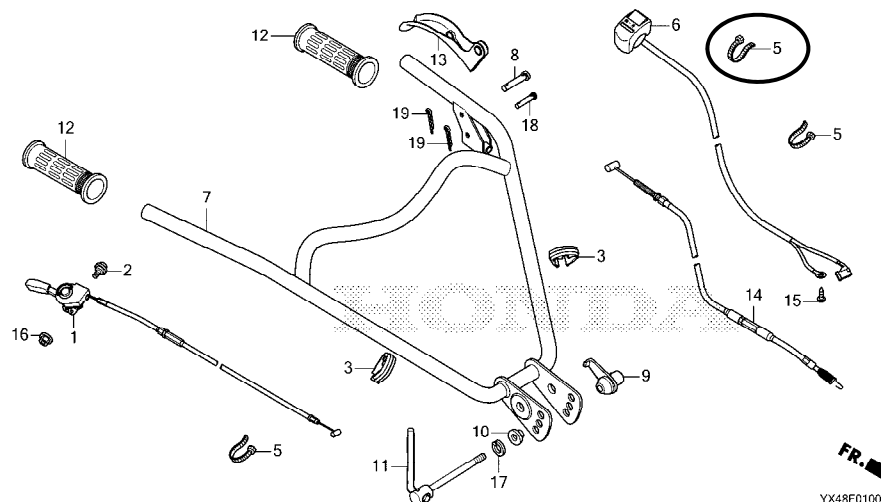
HONDA PARTS CATALOGUE NEWS

PARTS CATALOGUE - CORRECTED

CODE NO.	18YX4L01
PARTS CATALOGUE NEWS	FQ650
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY FQ 650	Serial No.	Parts catalogue code
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F-1 HANDLE PIPE



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NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE